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Open library of standardized DBN models for the most common components & sensors, models and controls in HVAC installations

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SUMMARY

In the B4B project, DBNs (Diagnostic Bayesian Networks) are developed for fault detection and diagnosis (FDD) purposes based on the 4S3F (four symptoms and 3 faults) architecture developed by Taal [1]. However, the DBN models in [1] are specific to the research. In this report, a start is made for setup a library with standardised HVAC DBN models. In particular, 4S3F DBN models, developed in [1] and DBNs from B4B case studies

An HVAC system consists of subsystems, which could also contain subsystems. This document proposes four system levels in which component and control faults could be isolated.

- Level A: partly or whole HVAC system
- Level B: HVAC subsystems
- Level C: components
- Level D: subcomponents inside components

FDD DBNs at Levels A to C were discussed in this document. These DBN models can be set up in several ways. This report's proposed DBN models at level B were based on the HVAC hydronic and air handling unit modules presented in ISSO publications 31, 44 and 47, Dutch guidelines for HVAC systems. A generic hydronic DBN can be developed for a generator, distribution and user module. A specific hydronic module can be adapted by leaving out some nodes.

The discussed component DBNs at level C were extracted from these modules and the DBNs at level A can be setup by combinations of DBNs at level B.

The Level A and B DBN models can contain embedded lower level DBNs as well as subsystem or component nodes. Considerations and recommendations for choices were presented. Examples of DBNs in case studies (presented in Appendix C) supported the choices. So-called 'Help' nodes could support setting up DBNs when many symptoms are linked to a fault node or to rule out faults in an HVAC mode.

Although the purpose of this document is not to discuss the rules and set probabilities for symptom detection, consideration has been given to possible symptom rules for an air handling unit to help narrow down options for symptoms.

The main recommendation of this document is that the DBN library be modular, meaning that parts of generic DBNs can be replaced by others and that the DBN can be easily modified and extended without changing the DBN structure. For example, energy-related input and output sensors are placed outside a standardized module or component DBN to be linked to multiple modules and component fault nodes and DBNs. In addition, generic hydronic modules should be developed to reduce the number of DBNs in a library. This could also be done for air distribution and user modules. It was recommended to realize this for a sensor-rich (in accordance with ISSO 31) and a sensor-poor environment (in accordance with ASHRAE).

Next to this, it was recommended that in addition to hydronic HVAC and air handling unit modules, modules should also be developed for air distribution and user modules, and non-HVAC modules as electrical systems, solar collectors, cogeneration systems.

Furthermore, research should be done into multiple symptoms linked to one fault, setting probabilities in DBN nodes and the application of so-called Help nodes.

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1 INTRODUCTION

In the B4B project DBNs are applied for the 4S3F method based on DBNs developed by Taal [1]. However, these models are specific to the research being conducted. In this report, a start is made for standardised HVAC DBN models. In particular, the structure of 4S3F DBN models is discussed but also DBNs from B4B case studies. This document does not consider the symptom detection rules, and the set values for the prior and conditional probabilities in the DBN nodes are not considered in this document.

An HVAC system consists of subsystems, which could also contain subsystems. In [1], four system levels are proposed:

- Level A: partly or whole HVAC system (for instance, an HVAC system which supplies heat and cold)
- Level B: aggregated systems (for instance, an air handling unit (AHU) or a heat generator module), which could be present in the system at level A.
- Level C: components (for instance, an AHU fan) that could be present in the systems of level B.
- Level D: subcomponents inside components (for instance, the transmission belt of a fan) in the components at level C.

Next to components, control systems are embedded in these levels.

In the 4S3F method, levels A to C are considered. Level D is ignored because it is assumed that suppliers or manufacturers of components will isolate faults in components.

This report presents the structure of DBN models based on the HVAC components and systems in ISSO 31, a Dutch guideline for sensor placement in HVAC systems.

First, in section 2, the structure of 4S3F DBNs is explained. Section 3 discusses the HVAC modules presented in ISSO 31 (and 44 and 47), which could be applied to set up DBNs at levels A, B and C. In sections 4 to 7, the proposed 4S3F DBNs for HVAC systems are presented. First at level C in section 4, level B in sections 5 and 6 and finally, level A in section 7. Section 8 discusses the application of so-called Help nodes. In addition, section 9 discusses multiple symptom rules and the probability tables of faults and symptoms. Finally, conclusions from this delivery and recommendations are discussed in section 10.

2 4S3F DBN ARCHITECTURE

2.1 Introduction

DBNs in the 4S3F FDD consist of 3 types of faults and 4 types of symptoms. See Figure 2.1.

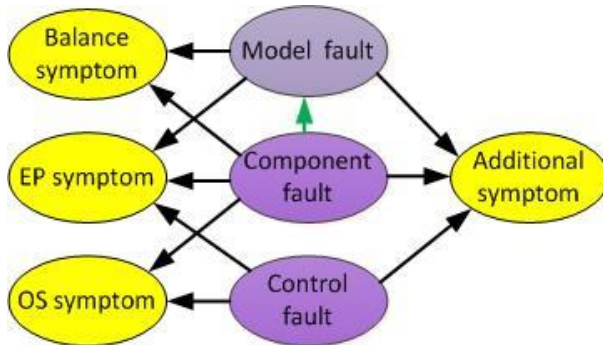


Figure 2.1 Four symptoms and three faults (ref. TAA).

The symptoms are coloured yellow, and the faults purple.

Faults

- Component faults: malfunctioning or designed physical HVAC components or systems. Because sensor values could be faulty, for instance, biased, sensors can also be considered component faults.
- Control faults: incorrect setpoint of controllers, incorrect regulation of actuators, broken connections to and from the controller, and incorrect control strategies.
- Model fault: assumption faults in soft sensors or models to estimate symptoms.

Symptoms

- Balance symptoms: mass, energy and pressure balances. These symptoms help to find sensor faults and are important because sensor values are used to estimate performance and for control purposes.
- EP (energy performance) symptoms: COPs, efficiencies and capacities (to estimate expected energy flow is realised).
- OS (operational state) symptoms: unexpected behaviour of the mechanical component (on-off, rotation speed), supplied and return temperatures, pressures and flow rates.
- Additional symptoms: HVAC modes, alerts, information from building users or facility management, and maintenance.

Symptoms are estimated as present or absent by rules which use measurements from sensor signals and control signals from the controllers to actuators.

The most common sensors are temperature, flow rate, pressure and humidity sensors. The applied control signals are on-off, 0-100% and set values in the controller.

Sections 2.1 to 2.4 discuss DBNs based on the four types of symptoms.

2.2 Balance symptoms

This section discusses symptoms based on energy, mass and pressure balances. Flow sensors can be applied on mass balance symptoms, for thermal energy balances temperature and flow sensors and for pressure balances, pressure sensors.

As an example of a DBN with a balance symptom, the thermal energy balance of a heat exchanger is considered. First, this energy balance is set up. Figure 2.2 shows a block schematic with input and output process variables pressure p , temperature T and mass m for the fluids which exchange thermal energy (see Appendix A).

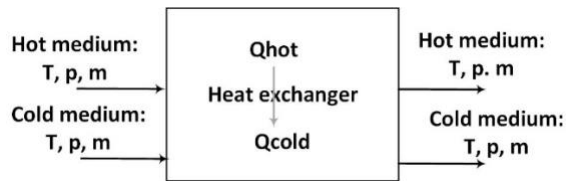


Figure 2.2 Block schematic for a heat exchanger.

The exchanged heat Q_{hot} from the hot medium and Q_{cold} to the cold medium during a period must be the same if heat losses are ignored, which leads to the next reasonable equation:

$$Q_{hot} = Q_{cold}$$

with

$$Q_{hot} = H_{hot,in} - H_{hot,out} = m_{hot} \cdot c_{hot} \cdot (T_{hot,in} - T_{hot,out})$$

and

$$Q_{cold} = H_{cold,out} - H_{cold,in} = m_{cold} \cdot c_{cold} \cdot (T_{cold,out} - T_{cold,in})$$

As can be seen, to estimate the (thermal) energy balance, the next temperature sensors are needed: $T_{hot,in}$, $T_{hot,out}$, $T_{cold,in}$, $T_{cold,out}$. The mass through the heat exchanger can be calculated from: $m = \phi_V \cdot \Delta t$ wherein $\Delta t =$ considered period. Therefore, two flow sensors are needed. Pressures are not present in the heat equations. Thus, 6 sensors are needed to set up an energy balance.

Figure 2.3 presents a corresponding DBN applied in [TAA]. In this figure qV stands for the flow rate ϕ_V .

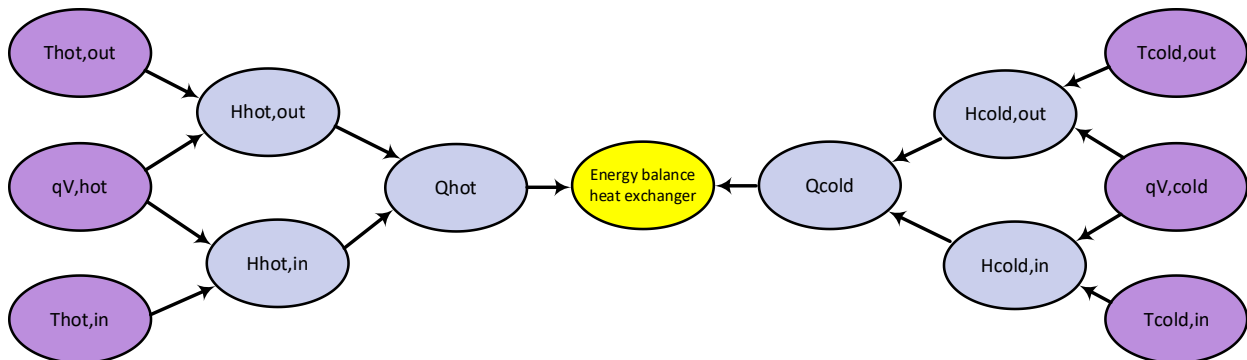


Figure 2.3 DBN model for an energy balance symptom of a heat exchanger.

A present energy balance symptom indicates in this way that one or more of the six sensors are faulty. In [1] dummy nodes for H and Q (blue depicted) are present to have a clear DBN in case more symptoms are present. It delimits arcs which cross each other.

An issue is that energy amounts are needed for symptom detection, which requires all six sensors, which is usually not common.

However, input and output temperatures could be the same if no heat is exchanged (for instance, when the heat generators are off). These temperatures could be compared when a flow is present or, if not, when the sensors are located close together in the same ambient environment. See an example of the corresponding DBN in Figure 2.4 for which a temperature balance symptom could be formulated as:

If $T_{hot,out}$ is not equal to $T_{hot,in}$ and heat is not exchanged during x minutes, then the symptom is present.

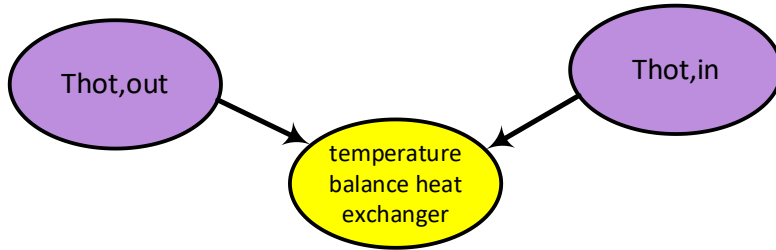


Figure 2.4 A temperature symptom node: DBN for a temperature balance symptom.

2.3 Operational state symptoms

Operational state symptoms could be distinguished in

- Difference between measured and expected values.
- Incorrect measurements: unrealistic or missing values.
- Deviating setpoint values.
- Incorrect HVAC mode (e.g. on-off mode of a component).

Difference between measured and expected values

A controller sets some state values. For instance, a supply temperature. As an example, a controlled supply temperature is considered. An OS symptom estimates whether the expected supply temperature is derived or not. The corresponding DBN is presented in Figure 2.5. The most common fault is a controller fault. However, the measured temperature could also be faulty. Not shown in Figure 2.5, this symptom could also be present by too low component capacity, for instance.

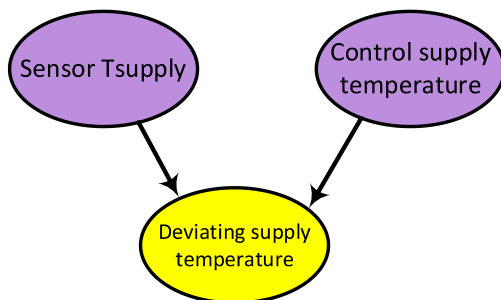


Figure 2.5 DBN for a temperature OS symptom.

Based on design rules, some uncontrolled state values could be expected. For instance, the return water temperature from a distribution system.

Incorrect measurements

Some measurements could be unrealistic. For instance, an outlier for a temperature higher than physically possible. This is caused by a sensor fault, which could be temporary. See Figure 2.6. Also, missing values could be present caused by a faulty sensor or building measurement system (BMS). See Figure 2.7. This values could be corrected by preprocessing the corresponding data before FDD when the symptoms are present temporary.

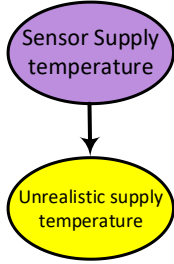


Figure 2.6 DBN unrealistic supply temperature

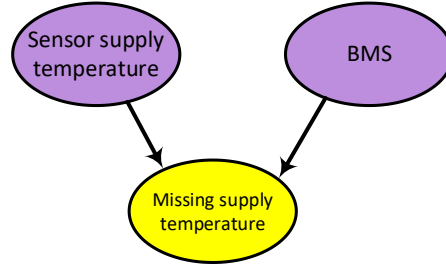


Figure 2.7 DBN missing supply temperature

2.4 Energy performance symptoms

First, we consider COP symptoms. Then, there are efficiency symptoms and capacity symptoms.

COP symptom

The COP is formulated as the usable energy divided by the generated energy input. As an example, the heat pump is considered. See Figure 2.8, where a block schematic is presented for the heat pump.

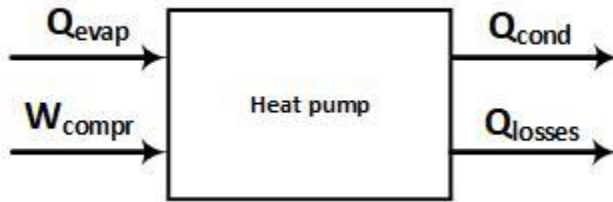


Figure 2.8 Block schematic of a heat pump.

The COP of the heat pump is

$$COP = \frac{Q_{cond}}{W_{compr}}$$

with

$$Q_{cond} = m_{cond} \cdot c_w \cdot (T_{cond,out} - T_{cond,in})$$

As in Figure 2.3, sensor faults (including W_{compr}) could be present. Next to these, control faults for the supplied temperature of the condenser and evaporator could cause a lower COP. The corresponding DBN for the COP symptom is then:

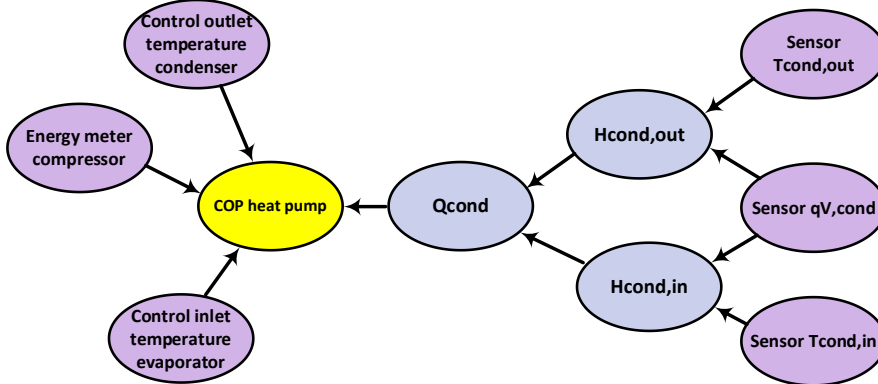


Figure 2.9 DBN model for a heat pump COP symptom.

Efficiency symptom

Next to COP symptoms, efficiency symptoms are proposed for hydronic and air systems. As an example, we consider the heat exchanger efficiency. See Figure 2.10.

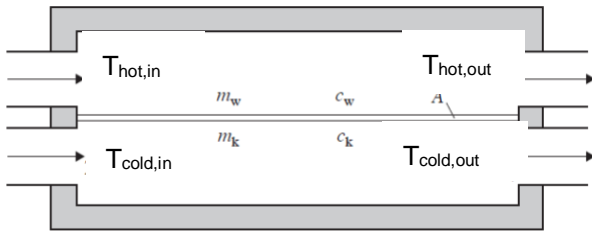


Figure 2.10 Schematic of a heat exchanger.

The temperature efficiency for the cold medium is defined as:

$$\eta_{cold} = \frac{T_{cold,out} - T_{cold,in}}{T_{hot,in} - T_{cold,in}}$$

And for the hot medium as

$$\eta_{hot} = \frac{T_{hot,out} - T_{hot,in}}{T_{cold,in} - T_{hot,in}}$$

The DBN becomes then:

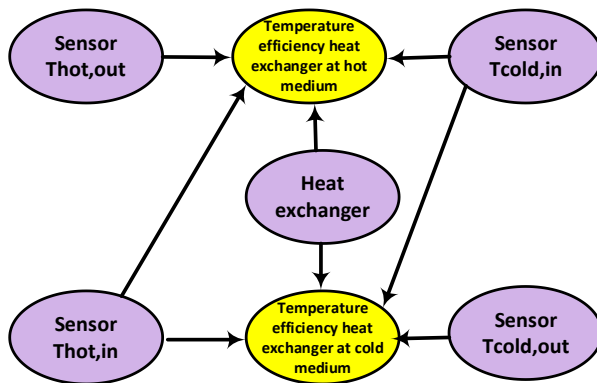


Figure 2.11 DBN model for the heat exchanger efficiency symptoms.

A too-low efficiency can be caused by a too-low small heat exchanger (small UA value) or polluted heat exchanger. Still, the symptom could also be detected by incorrect temperature sensors.

Capacity symptom

A capacity symptom could also estimate a component too low in capacity. The estimated energy flow is calculated and compared with the expected (e.g. designed) one.

Figure 2.12 shows the corresponding DBN.

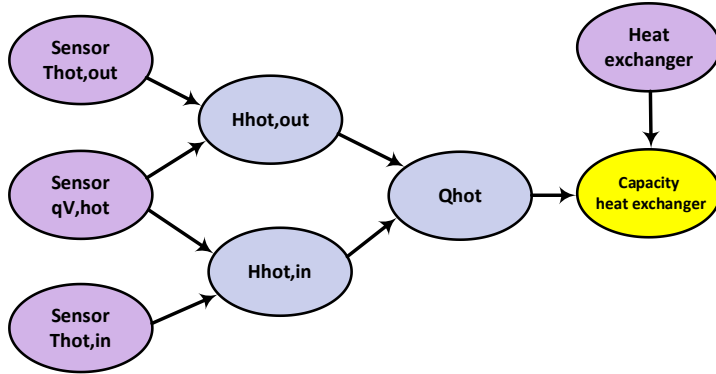


Figure 2.12 DBN model for the heat exchanger capacity symptoms.

This DBN can be extended with a fault node for the controlled inlet temperatures and flow rates.

2.5 Additional symptoms

The additional symptoms can be connected to faults to estimate the presence or absence of them with very high posterior probability. Figure 2.13 presents the structure of a DBN with an fan alert symptom node. It is common use that BMSs presents malfunctioning of the most mechanical components. The same DBN structure could be present for HVAC modes, information from building users or facility management, and maintenance.

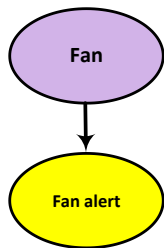


Figure 2.13 DBN with an alert.

2.6 Soft sensors

In the above DBNs, it is assumed that temperature and flow sensors are all physic present. In practice some hard sensors could be absent. They could be replaced by soft sensors, which are assumed values by models. In Figure 2.1, this is shown in light purple.

2.7 Submodel DBNs

Nodes can be aggregated to a DBN sub model for readability and reuse. See Figure 2.14 in which temperature and flow sensor nodes are aggregated to an enthalpy and a heat sub DBN model.

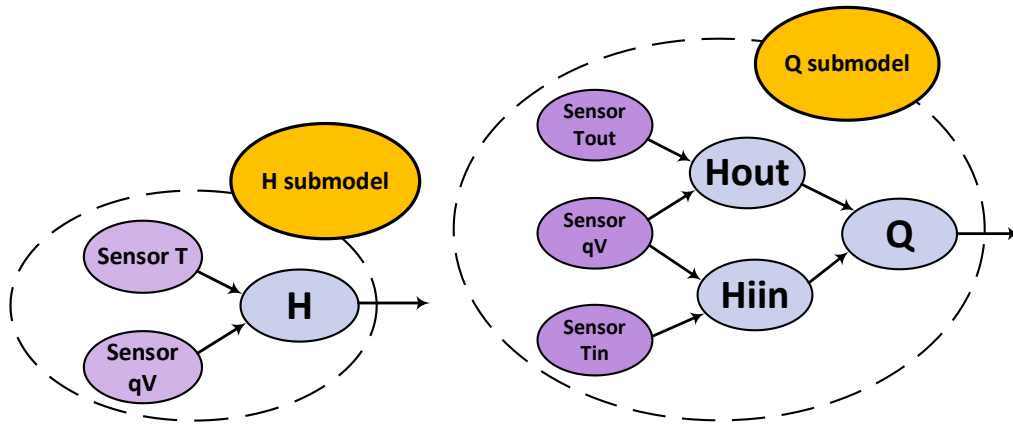


Figure 2.14 Nested DBN models for enthalpy H and heat Q .

3 HVAC COMPONENTS AND SYSTEMS

3.1 Introduction

In this section, a description of HVAC systems is presented, which can be used to set up a DBNs. It is examined whether a generic approach is possible for similar HVAC systems.

The overview is based on the Dutch guidelines ISSO 44 and 47 [2 and 3], which describe hydronic HVAC systems for heating and cooling. These guidelines can be used to estimate components in HVAC systems and define HVAC systems at level B. In addition to ISSO 44 and 47, ISSO 31 [4] describes the proposed sensors for the next purposes:

- Control of the HVAC system. For instance, the control of the supplied air temperature of an AHU.
- Security of the HVAC system. For instance, to prevent hot water freezing at low outdoor temperatures.
- Monitoring for analysis purposes. For instance, to analyse the malfunctioning of a heating system.

In ISSO 31, also the HVAC modules, shown in ISSO 44 and 47, are discussed, classified in

- Generator modules
- Distribution modules
- User-modules
- Air handling units

These systems could be part of an HVAC system at level A and consist of components at level C. Appendix B1 presents an overview of these modules.

The generator modules are thermal hydronic modules divided in 9 heat and 11 cold generator modules. They contain thermal energy generators such as heat pumps, gas boilers and chillers, linked pumps, pipes and control systems.

The (thermal) distribution modules contain pipes, pumps and possible control systems. 4 hot water distribution modules and 3 cold water distribution modules are discussed.

The hydronic user modules consist of pipes, pumps, end-user components and their control. One or more heat exchanger systems are present in the user groups, which is not discussed in ISSO 31. 8 heat user modules are distinguished and 8 cold user modules.

Next to the thermal energy modules, 4 air-handling unit modules are discussed.

The modules can be considered as aggregated systems at level B, consisting of components and controls at level C.

3.2 Thermal hydronic modules

Here, we discuss the thermal hydronic modules which supply heat, based on ISSO 31 and 44. The same approach is possible for modules for cooling purposes.

A hydronic HVAC system can build up from heat generator modules (section 3.2.1), distribution modules (section 3.2.2) and user modules (section 3.2.3).

Heat generator modules

Nine heat generator modules are discussed in ISSO 31 and are applicable for gas boilers, heat exchangers, CHP (combined heat and power) systems, heat pumps, and heat nets. As an example, Figure 3.1 presents the module OW06 in which a constant flow rate (measured by the flow sensor FP1) is present over the heat generator (WO). In contrast, the flow rate q_{v3} is variable to the distribution system and the supply water temperature (TP1) is controlled (by three-way valve RA1) based on the outdoor temperature measured by TPe.

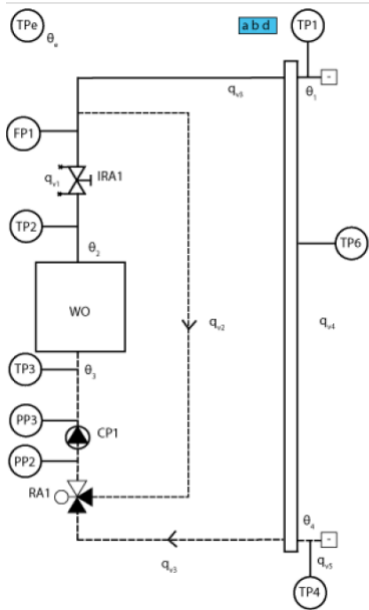


Figure 3.1 P&ID of heat generator module OW06 (ref. ISSO 31) (CP=pump, WO=heat generator, TP=temperature sensor, FP=flow sensor, PP=pressure sensor, RA=control valve, IRA=balancing valve)

In Table 3.1 the modules (code WO) are presented with characteristic features. See ISSO 31 for the module codes and description. Next to the possible heat generator, the main components, pump, valves, and buffers, are shown in this table. Furthermore, controls are next to the heat generator control (not shown in the table). It is depicted that the module is passive (P) or active (A). Active means that the supply pressure after the module can deliver water flow to the distribution module. Otherwise, the module is passive, meaning it must contain a distribution pump.

Several correct solutions for the heat generator modules are possible. The choice of the user module(s) affects the solution. Other reasons could also influence the choices made. For instance, OW04 could be applied to ensure a (partly) working heat generation when one of the heat generators is stuck. ISSO guideline 44 presents the selection procedures.

Table 3.1 Characteristic features of the heat generation modules in ISSO 31.

Heat generation module WO	Serial connection to heat generation number	Additional components					Heat generator					Active or passive module	Control				
		pumps	Modulating control valves	Open-close control valves	Balancing valves	buffers	Gas boiler	Heat pump (condenser side)	Heat exchanger water-water	Heat exchanger heat net	Heat exchanger CHP system		Number of generators	Supply temperature control	Supply pressure control	Buffer temperature control	Control return water temperature to generator
01	-	0	0	0	0	0	V			V		1	P	V	-	-	-
04	4,6,8,9,10,11	2	0	2	2	0	V	V			V	2	P	V	-	-	-
06	4,6,8,9,10,11	1	1	0	1	0	V	V			V	1	P	V	-	-	V
08	4,6,8,9,10,11	1	0	0	1	1	V	V			V	1	P	V	-	V	-

Heat generation module WO	Serial connection to heat generation number	Additional components					Heat generator						Active or passive module	Control			
		pumps	Modulating control valves	Open-close control valves	Balancing valves	buffers	Gas boiler	Heat pump (condenser side)	Heat exchanger water-water	Heat exchanger heat net	Heat exchanger CHP system	Number of generators		Supply temperature control	Supply pressure control	Buffer temperature control	Control return water temperature to generator
09	4,6,8,9,10,11	1	1	0	1	1	V	V			V	1	P	V	-	V	-
10	4,6,8,9,10,11	1	2	0	1	1	V	V			V	1	P	V	-	V	V
11	4,6,8,9,10,11	1	1	0	1	1	V	V			V	1	P	V	-	V	V
13	-	2	0	2	2	0	V		V	V		2	A	V	-	-	-
15	-	0	1	0	0	0				V		-	A/P	-	V	-	-

Heat distribution modules

Four heat distribution modules are discussed in ISSO 31 and are applicable to link generators to user systems. As an example, Figure 3.2 presents the module DM2 in which a pump transports water from the heat generator system to the user system(s).

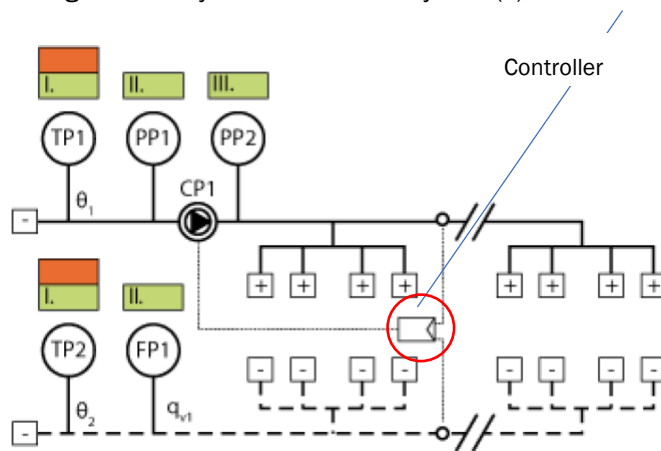


Figure 3.2 P&ID of the heat distribution module DM2 (ref. ISSO 31) (CP=pump, TP=temperature sensor, FP=flow sensor, PP=pressure sensor) red= security purposes, green = monitoring purposes

In Table 3.2 the 4 heat distribution modules (code DM) are presented with characteristic. See ISSO 31 for the module codes and description. This table shows whether a pump is present and whether the module can be connected to active and passive generator systems. The regulation of the flow rate is also displayed.

Table 3.2 Characteristic features of the heat distribution modules in ISSO 31. (0=present, 1=absent)

Heat distribution module DM	pump	Supply control	Heat generator system	
			A	P
1	0	0	P	A
2	1	1	-	P
3	1	1	P	-
4	0	0	A	-

Heat user modules

Eight heat user modules are discussed as applicable for modules containing radiators, convectors, radiation panels, climate ceilings, heaters in an AHU, floor and wall heating systems, heat exchangers and hot water boilers. As an example, Figure 3.3 presents the module WGM4 in which the flow rate (measured by FP5) only depends of the flow rate in the distribution module. The flow rate, and thus the exchanged heat, over the users is controlled by the three-way valve RA1.

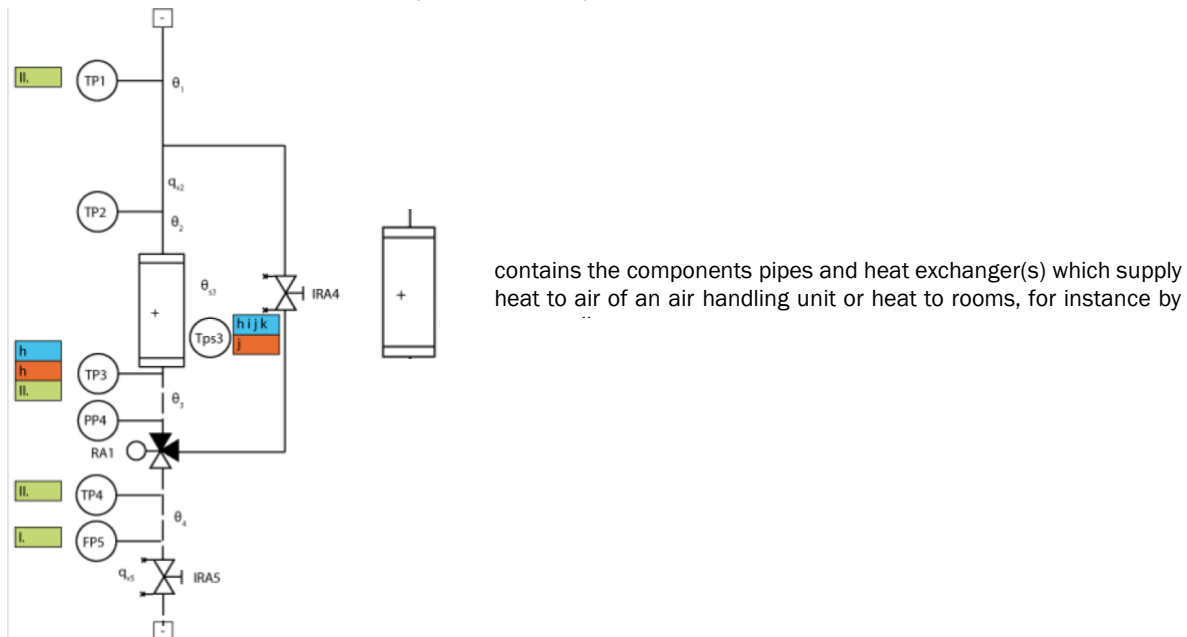


Figure 3.3 P&ID of heat user module WGM4 (ref. ISSO 31) (TP=temperature sensor, FP=flow sensor, PP=pressure sensor, RA control valve, IRA=balancing valve) red = security purposes, green = monitoring purposes, blue = control purposes.

In Table 3.3 the eight user modules are presented with characteristic features. See ISSO 31 for the module codes and description.

Table 3.3 Characteristic features of the heat user modules in ISSO 31.

Heat user module WGM	Serial connection to other user modules	Additional components			Heat end users										Active or passive module	Control					
		pumps	Control valves	Balancing valves	Radiators	Convectors	Radiation panels	Climate ceilings	AHU preheater	AHU reheater	Floor heating systems	Wall heating systems	Heat exchangers to secondary	Hot water boilers		Control supply temperature	Control return temperature	Control room temperature	Control supply air temperature	Control boiler temperature or	On-off control summer-winter
1	1,2,3,4	1	1	2	V	V	V	V	V						P	V		V	V		V
2	1,2,3,4	1	1	2	V	V	V	V	V	V	V				P	V		V	V		V
3	1,2,3,4	0	0	1	V								V		P						
4	1,2,3,4	0	1	1					V	V			V	V	P			V	V	V	V
5	3	1	1	2	V		V	V	V		V	V			P	V		V	V		V
6	3	0	1	1					V	V			V	V	P			V	V	V	V
7	3	1	1	1	V		V	V	V						A	V		V	V		V
8	3	1	1	2	V		V	V			V	V			A	V	V	V			V

In this table, next to the possible heat user which could be present in the module, additionally, the main components, pumps and valves are shown. Furthermore, controls which are present next to the heat user control (not shown in the table). Whether the module is passive (P) or active (A) is depicted. Active means that the pressure after the module can deliver water flow to the distribution module. Otherwise, the module is passive, meaning the distribution or generator module must contain a distribution pump.

As can be seen, several correct solutions for the heat user modules are possible. The choice of the generator and distribution module(s) affects the solution. ISSO guideline 44 presents the selection procedures and more characteristics of these modules.

3.3 Air handling unit modules

ISSO 31 presents 4 types of air handling units (AHUs). All contain the next components

- Inlet damper
- Inlet filter
- Heating coils
- Cooling coils
- Humidifier
- Supply fan
- Outlet filter
- Return fan
- Outlet damper

In addition, temperature, flow, pressure, or humidity sensors are present.

The difference between the modules is the heat recovery:

- L13: by mixing return air with fresh air
- L14: by a heat recovery wheel
- L15: by a heat exchanger
- L16: by a twin coil system

Figure 3.4 presents the P&ID of module AHU L14.

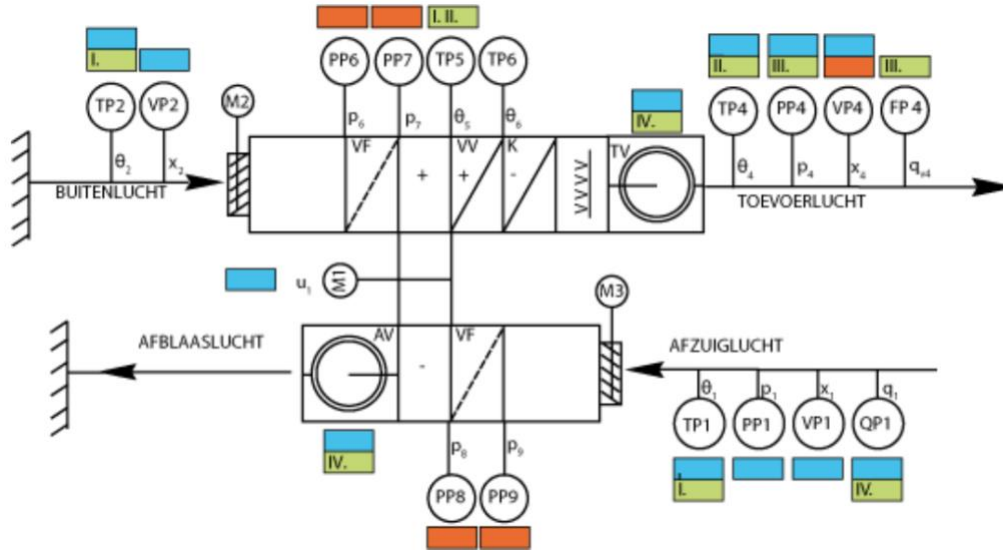


Figure 3.4 P&ID of the AHU module L14 (ref. ISSO 31). red = security purposes, green = monitoring purposes, blue = control purposes.

3.4 Conclusions and recommendations

The ISSO publications 31, 44 and 47 present HVAC modules for hydronic systems and air handling units. As well components (sensors are included) as controls are described. Therefore, these modules can be the starting point for setting up HVAC DBN models. Tables 3.1 to 3.3 show that it is possible to set up generic hydronic modules DBNs. A DBN could be made specific by removing or adding nodes depending on the presence of components and controls.

Unfortunately, guidelines ISSO 31, 44 and 47 do not discuss modules for air distribution and user modules. Furthermore, electric facilities are missing. Such as lighting systems and electricity generation (including cogeneration with thermal energy). In addition, solar collectors and chemical systems (e.g. hydrogen storage for fuel cells) are missing. It is recommended to prepare module descriptions for these systems.

4 DBNS FOR HVAC SYSTEMS AT LEVEL C

4.1 Introduction

In this section, DBN models at level C are discussed. Level C components are present in HVAC systems at level B, such as generators, valves, and pumps. In addition, the actuators, controllers, and sensor control systems inside the module are at level C. To each DBN node of a component at level C, symptom nodes classified in the 4S3F method as OS, EP, balance and additional symptoms can be linked. Table 4.1 presents an overview of the components presented in ISSO 31 with possible symptoms. Not listed, the symptoms are stated conditionally, and there may be multiple. For instance, the symptom 'Flow rate deviates strongly from expected one' could be multiple OS symptoms as 'the flow rate is 0 while the HVAC system is on and supply temperature is lower than the set value', 'the flow rate is high while the supply temperature is too high' or 'flow rate is present at non-working hours'.

We see in Table 4.1, based on [1, 5 and 6], that one or more operational state systems can always be linked to components and controls. Next to this, balance symptoms are linked to sensors.

Table 4.1 HVAC Faults with possible corresponding symptoms.

Faults		Symptoms
Component faults	Kind of faults	
Pump	Stuck, capacity	Low flow rate, low pressure, on at non-working hours, off at working hours.
Fan	Stuck, capacity	Low flow rate, too low pressure, on at non-working hours, off at working hours.
Valve	Stuck, frozen, leakage	Temperature after deviates strongly from expected one. Flow rate deviates strongly from expected one.
Damper	Stuck, frozen, leakage	Flow rate deviates strongly from expected one.
Buffer	capacity	Temperature deviates strongly from expected one.
Generator	Stuck, capacity	on at non-working hours, low COP, low supply temperature.
Sensor	Stuck, frozen	No signal in BMS, balance is incorrect, values remains long time the same, unrealistic values.
Heat exchanger	capacity	Temperatures deviate strongly from expected one, low efficiency.
Humidifier	Stuck, capacity	Humidity deviates strongly from expected one.
Energy recovery wheel	Stuck, frozen, capacity, leakage	Temperatures deviate strongly from expected one, low efficiency.
Filter	Polluted, leakage	High pressure drop.
Control faults	Kind of faults	
Supply temperature	Incorrect setpoint	Temperature deviates strongly from expected one.
Supply flow	Incorrect setpoint	Flow rate deviates strongly from expected one while pump or fan is on.
Supply pressure	Incorrect setpoint	Pressure deviates strongly from expected one while fan or pump is on.
Buffer temperature	Incorrect setpoint	Temperature deviates strongly from expected one.
Room temperature	Incorrect setpoint	Temperature deviates strongly from expected one while HVAC system is on or off.
Return temperature	Incorrect setpoint	Temperature deviates strongly from expected one.
State generator	Incorrect mode	State deviates strongly from expected one, high energy consumption, unexpected supply temperature.

Faults		Symptoms
Component faults	Kind of faults	
State pump	Incorrect mode	State deviates strongly from expected one, high energy consumption, unexpected flow rate or pressure.
State fan	Incorrect mode	State deviates strongly from expected one, high energy consumption unexpected flow rate or pressure.
State valve	Incorrect mode	State deviates strongly from expected one, unexpected temperature or flow rate.
State damper	Incorrect mode	State deviates strongly from expected one, unexpected flow rate.
State humidifier	Incorrect mode	State deviates strongly from expected one, unexpected humidity.
State heat recovery wheel	Incorrect mode	State deviates strongly from expected one, unexpected temperatures.

Examples of DBN models for components in hydronic nodules are discussed in section 4.1 and DBN models for components in air handling units in Section 4.2.

4.2 DBN models for components in hydronic modules.

As an example, a three-way valve is considered. In a three-way valve, two flows are mixed to one flow. See the three-way valve RA1 in Figure 4.1, depicting the sensors with corresponding codes. Figure 4.1 shows, as an example, a DBN for a three-way control valve RA, which could be present in a generator or user module.

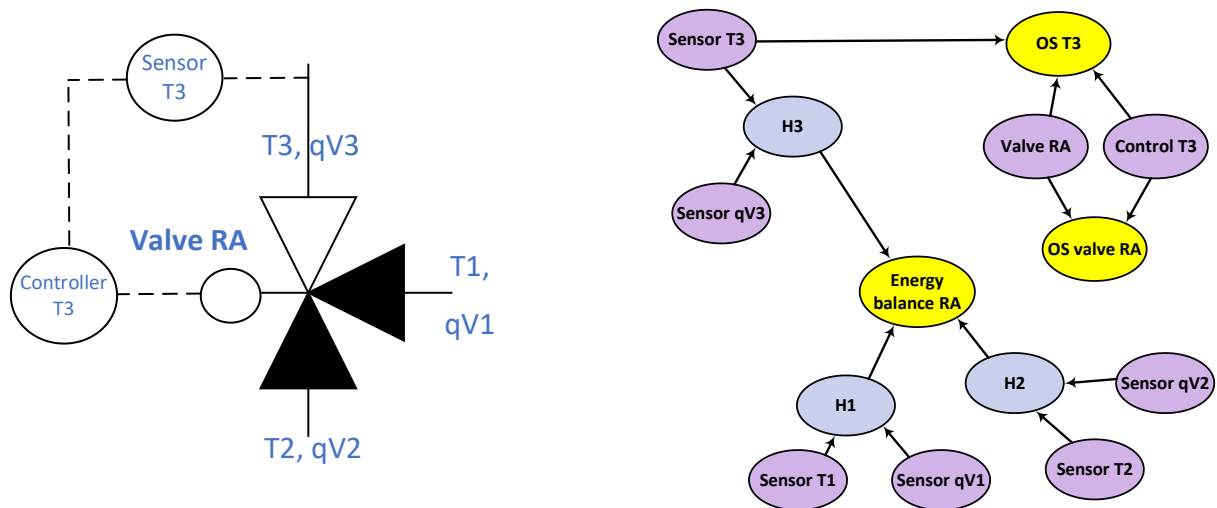


Figure 4.1 DBN for a three-way valve RA.

As can be seen, three symptoms (balance and 2x OS) are present. The operational state symptom OS T3 depicts an unexpectedly supply temperature, The symptom OS valve RA stands for an unexpectedly opened or closed valve position and the Balance symptom Energy balance RA for an incorrect energy balance. In practice, multiple OS valve RA nodes could be present. See Appendix C1 which presents a case study with two OS symptoms for a heating coil valve. These symptoms are data driven using historical data.

The sensors present in Figure 4.1 are hard sensors. However, some sensors are mostly absent in practice. Soft sensors could replace them. For instance, two balances could be used if one of the temperatures or flows is not measured:

$$\phi_{V,3} = \phi_{V,1} + \phi_{V,2}$$

and

$$\phi_{V,3} \cdot T_3 = \phi_{V,1} \cdot T_1 + \phi_{V,2} \cdot T_2$$

And instead by a flow sensor, the flow rate could be calculated from a set pump flow rate.

4.3 DBN models for components in air handling unit modules.

In this section DBN models for components in air handling units (AHUs) modules are discussed.

AHU faults considered in this section are component (including sensor) and control faults (model fault are not considered). In Table 4.2, faults derived from Figure 3.4 are presented. As can be seen, multiple types of component and control faults can be present.

Table 4.2 Faults present in air handling units.

Component and control faults	Fault types
Supply filter	Fouled Filter by-pass leakage Stuck filter
Energy recovery wheel (ERW)	Too low capacity (affects efficiency) Fouled (leads to lower efficiency) Stuck electric motor (no rotation) Stuck mechanical parts Too high by-pass leakage
Control ERW	Incorrect rotation speed control (e.g., set PID values in controller) Incorrect on-off control
Heating coils	Too low capacity Fouled heat exchanger
Cooling coils	Too low capacity Fouled
Humidifier	Too low capacity Fouled
Control humidifier	Incorrect setpoint
Supply fan	Too low capacity (flow rate, pressure) Too low efficiency Stuck electric motor Broken belt Misfunctioning fan bearing Stuck fan blades
Control supply fan	Incorrect rotation speed control (e.g., set PID values in controller). Incorrect on-off control
Return filter	Fouled Filter by-pass leakage Stuck filter
Return fan	Too low capacity (flow rate, pressure) Too low efficiency Stuck electric motor Broken belt Misfunctioning bearing Stuck blades
Control return fan	Incorrect rotation speed control (e.g., set PID values in controller).

Component and control faults	Fault types
	Incorrect on-off control.
Inlet temperature sensor	Outlier Positive biased Negative biased Stuck
Preheated temperature sensor	Outlier Positive biased Negative biased Stuck
Heated temperature sensor	Outlier Positive biased Negative biased Stuck
Supply temperature sensor	Outlier Positive biased Negative biased Stuck
Return temperature sensor	Outlier Positive biased Negative biased Stuck
Supply pressure sensor	Outlier Positive biased Negative biased Stuck
Return pressure sensor	Outlier Positive biased Negative biased Stuck
Supply flow rate	Outlier Positive biased Negative biased Stuck
Return flow rate	Outlier Positive biased Negative biased Stuck
Inlet humidity	Outlier Positive biased Negative biased Stuck
Supply humidity	Outlier Positive biased Negative biased Stuck
Return humidity	Outlier Positive biased

Component and control faults	Fault types
	Negative biased Stuck
Supply difference pressure sensor PP6-PP7	Outlier Biased Stuck Missing signal
Return difference pressure sensor PP9-PP8	Outlier Positive biased Negative biased Stuck
Building management system (BMS)	Failed communication to BMS
Control supply temperature by setpoint	Positive incorrect setpoint Negative incorrect setpoint Incorrect sequence control (combination ERW, HCV and CCV)
Control supply pressure by setpoint	Positive incorrect setpoint Negative incorrect setpoint
Control return pressure by setpoint	Positive incorrect setpoint Negative incorrect setpoint
Inlet damper	Closed frozen Opened frozen
Outlet damper	Closed frozen Opened frozen

Symptoms related to AHU components

The next types of symptoms could be considered.

1. Failure of components (Additional symptoms)
2. Incorrect setpoints (Additional symptoms)
3. Incorrect HVAC mode (OS symptoms)
4. Incorrect operational temperature states (OS symptoms)
5. Incorrect operational pressure states (OS symptoms)
6. Incorrect operational flow rate states (OS symptoms)
7. Incorrect operational humidity states (OS symptoms)
8. Unrealistic state values (OS symptoms)
9. Missing state values (OS symptoms)
10. Incorrect energy performance (EP symptoms)
11. Incorrect energy balances (Balance symptoms)
12. Incorrect mass balances (Balance symptoms)
13. Incorrect pressure balances (Balance symptoms)
14. incorrect temperature deviations (Balance symptoms)

Figure 4.2 presents a DBN model for a fan with EP, OS and additional symptoms. The OS symptom is shaded because multiple symptoms can be present depending on for instance, HVAC modes and symptoms for negative or positive deviations.

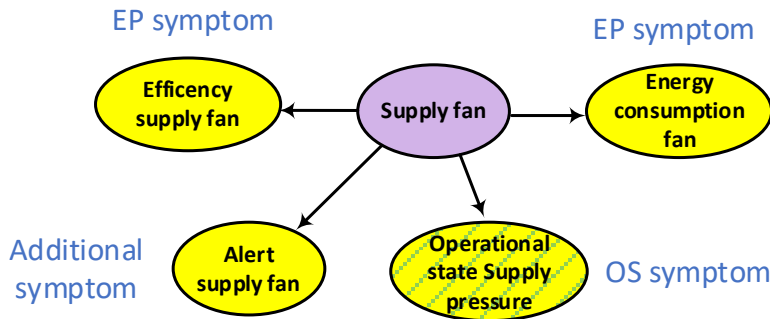


Figure 4.2 Block schematic and thermodynamic formulas of a damper.

Balance symptoms

Balance symptoms are based on thermodynamic laws. State data is needed to setup balances. Below, they are discussed for AHU components.

Assumptions made to formulate balance sheet equations are

- Temperature increase by friction is neglected.
- No heat losses in the AHU.
- Energy consumption for regulation of the dampers and HRW is neglected.
- Energy consumption for humidification (steam generation) is neglected.
- Humidifier: water spraying (then the enthalpy increase $\Delta H=0$). It is common use, that the absolute humidity x has the unity g water/ kg air.

Damper

Only the pressure will change when an air flow is present which results in a pressure drop.

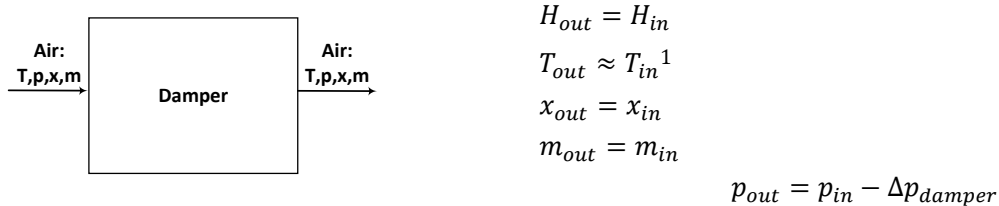


Figure 4.3 Block schematic and thermodynamic formulas of a damper.

Energy recovery wheel

The energy recovery wheel is a particular form of a heat exchanger in which also moisture is exchanged. This leads to changes in the supply's temperature and humidity (x in g/kg) and return air. The temperature and moisture efficiencies (η_T and η_x) depend on the flow rates.

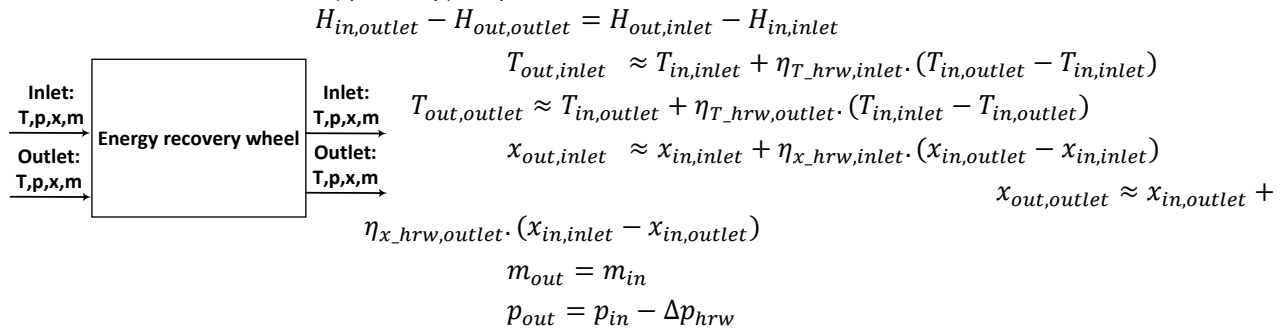


Figure 4.4 Block schematic and thermodynamic formulas of an (thermal) energy recovery wheel.

¹ The temperature will actually increase by friction. However, the increase is supposed to be neglectable.

Filter

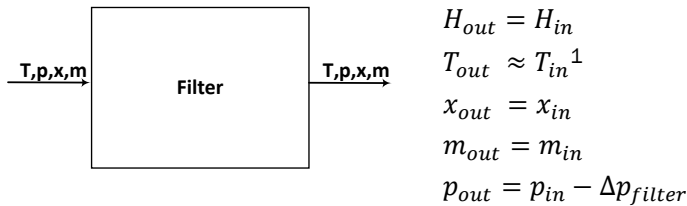


Figure 4.5 Block schematic and thermodynamic formulas of an air filter.

Heating coils

The heating coils are heat exchangers. The system boundaries are placed around the heat-exchanging surface. Thus, a valve or a pump in the warm water circuit and their control are not considered.

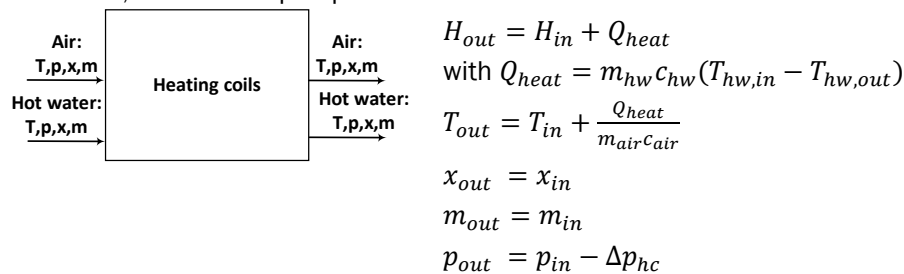


Figure 4.6 Block schematic and thermodynamic formulas of the heating coils in an AHU.

Cooling coils

The cooling coils are a heat exchanger. The system boundaries are placed around the heat-exchanging surface. Thus, a valve or a pump in the cold water circuit and their control are not considered. Two types of cooling are distinguished. The first one is dry cooling whereby no condensation of water vapor occurs. At the second one, a part of the water vapor condenses because the coil temperature is below the dew point of the air. Below, the equations for dry cooling is presented. Those for the wet cooling is not shown because they are depending on the implementation of the cooling coil system.

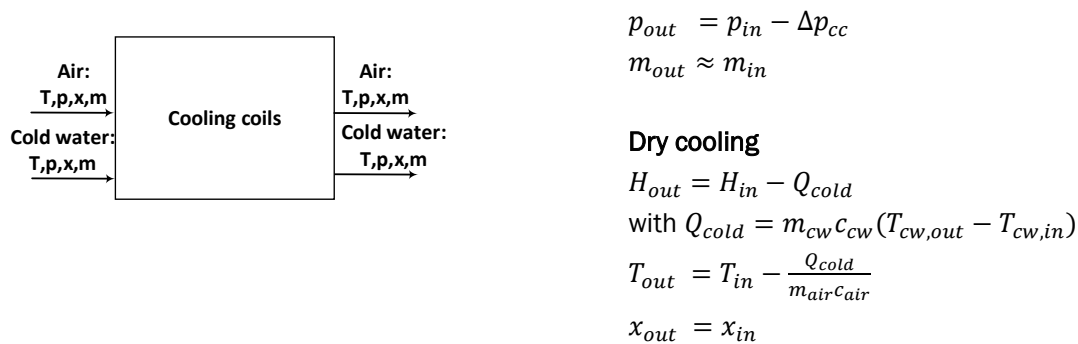


Figure 4.7 Block schematic and thermodynamic formulas of the cooling coils in an AHU.

Humidifier

In the humidifier water is supplied. In the most common types, liquid water or steam is supplied. In the first case the temperature of the air increases because water is vaporized. The supplied enthalpy by the liquid water could be neglected (small amount) as a result of which the process is assumed adiabatic wherein

liquid water is evaporated. The specific vaporization heat is rounded to 2491 kJ/kg and the specific heat of steam 1.926 kJ/kgK.

However, in the second case, the air enthalpy increases by the supplied steam. The air temperature increases a little bit (<0,5 K) at steam of 100°C. Therefore temperature change could be ignored in most cases.



Liquid water spraying

$$H_{out} \approx H_{in}$$

$$T_{out} \approx T_{in} - 2491 \cdot m_{steam}$$

Steam humidification

$$H_{out} = H_{in} + (2491 + 1.926 \cdot T_{steam}) \cdot m_{steam}$$

$$T_{out} \approx T_{in}$$

$$m_{out} \approx m_{in}$$

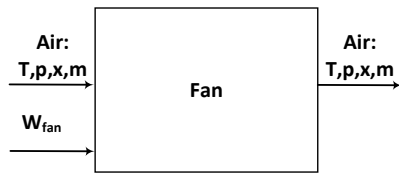
$$x_{out} = x_{in} + x_{supply}$$

$$p_{out} = p_{in} - \Delta p_{hum}$$

Figure 4.8 Block schematic and thermodynamic formulas of a humidifier in an AHU.

Fan

A part of the supplied electric energy ($W_{fan,nt}$) causes an increase in the enthalpy. This depends on the fan efficiency.



$$H_{out} = H_{in} + W_{fan,nt}$$

$$T_{out} = T_{in} + \Delta T_{fan}$$

$$x_{out} = x_{in}$$

$$m_{out} = m_{in}$$

$$p_{out} = p_{in} + \Delta p_{fan}$$

Figure 4.9 Block schematic and thermodynamic formulas of a fan in an AHU.

A P&ID and DBN for a heating coil AHU component is presented in Figure 4.10. In the DBN, an EP symptom for the energy efficiency of the heating coil is present next to a balance, OS and another EP (capacity) symptom. The fault nodes are six sensor faults and one fault for the heating coils. This DBN could be extended with temperature symptom nodes as shown in Figure 2.4 to estimate sensor faults.

Note: In the above example, only the heating coils are considered. In practice, one could consider the **heating coils system**, which also often contains a control of the supplied heat, a pump and a valve (actuator). This heating coil system is a hydronic user module discussed in section 3.2.

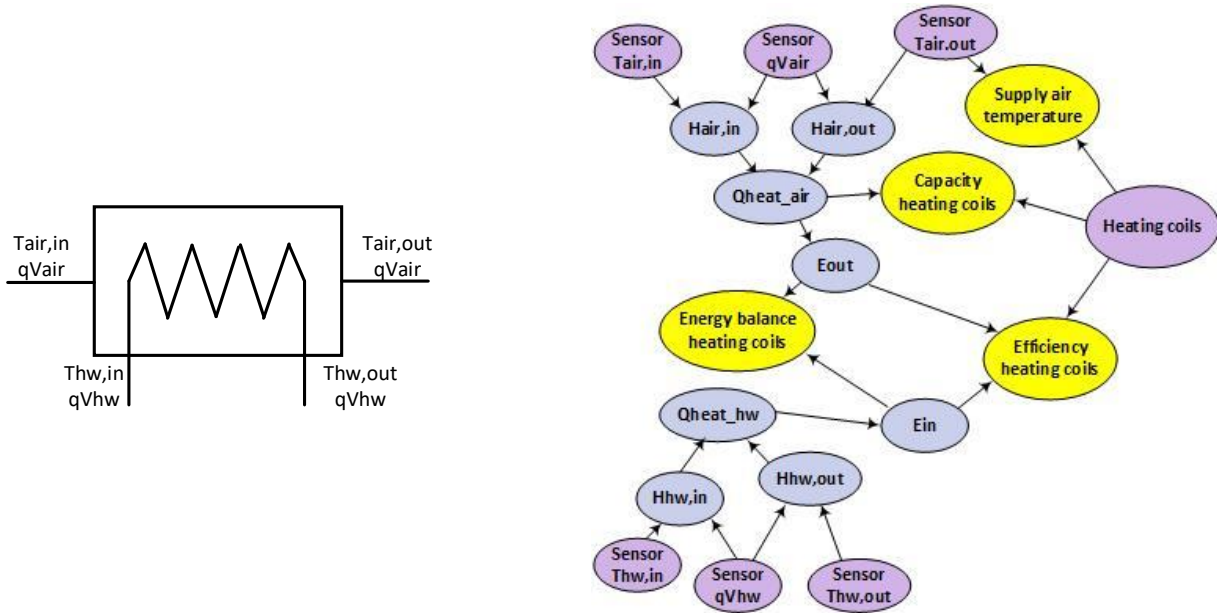


Figure 4.10 Schematic and DBN for an AHU heating coils component (hw= hot water, qV=flow rate, E=energy).

4.4 Conclusions and recommendations

This section shows that DBNs at level C can be setup for component faults from the HVAC module description in ISSO publication 31. The main components can be derived from these modules. Model faults are not discussed in this section. For instance, incorrect models for soft sensors. Next to this, only a few DBNs are presented in this section. Therefore, a library with components and soft sensors with its symptoms should be setup. This could be done for a sensor poor and rich environment.

5 DBNS FOR AIR HANDLING UNITS AT LEVEL B

5.1 Introduction

In this section, AHU DBN models at level B are discussed. Level B means that the system consists of components at level C. These aggregated systems could be modules as described in ISO 31. A DBN at level B can be set up in three ways:

- As a DBN with all fault nodes at level C. See Section 5.2.
- As a DBN consisting of nested DBNs. See Section 5.3.
- As a DBN with only fault nodes at level B. This will be discussed in Section 5.4.

5.2 DBN model for an AHU module with fault nodes at level C.

This section discusses a flat DBN model in which all component and control faults are present. This is done at the hand of air handling unit L14 shown in ISO 31. Figure 1.1 presents the P&ID of this AHU. In this figure, control signals (u), alerts (A) and sensors (PP, TT, VP, FP) are depicted.

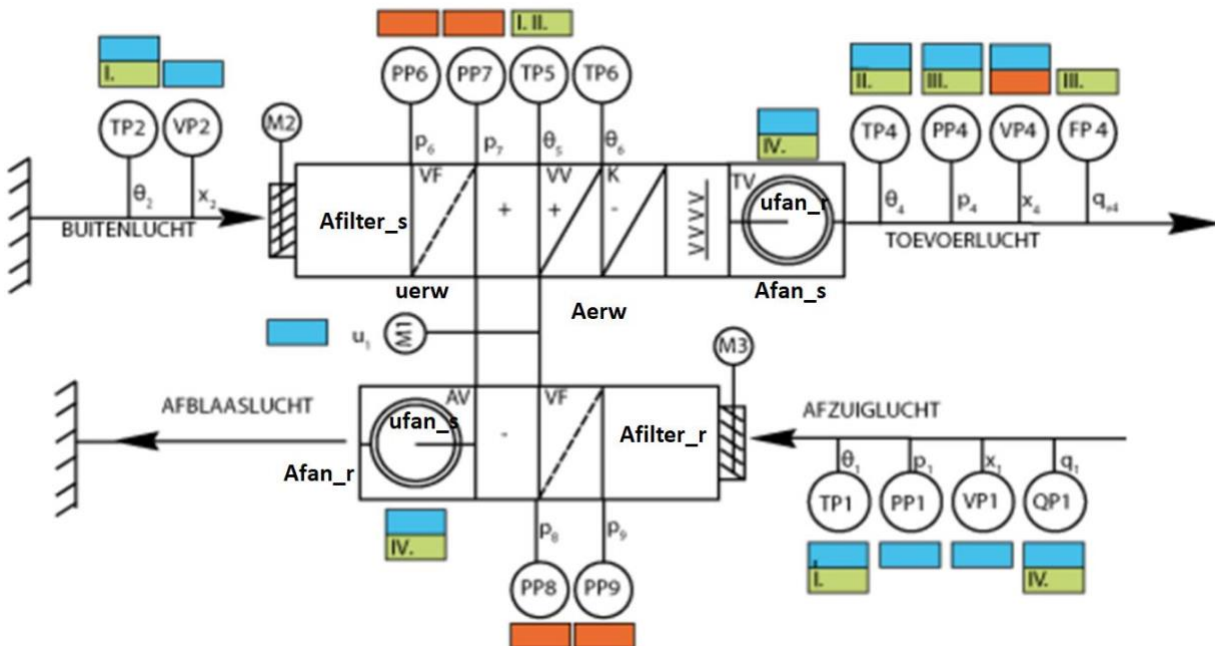


Figure 5.1 BMS dialogic window with variables for sensors, setpoints, states and control signals (green=on).

Information from the hot and cold water systems is needed for diagnosis purposes. These heating and cooling coils systems include valves, pumps and their controls next to the heat exchangers. See Appendix C2 for a P&ID of an existing AHU with these systems. Figure 5.2 shows a block schematic with the main AHU components present in AHU L14.

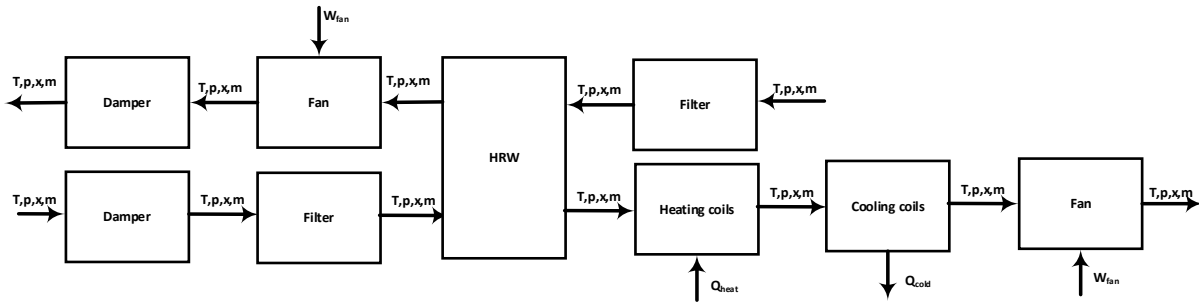


Figure 5.2 AHU schematic with component (T =temperature, p =pressure, x =absolute humidity, m =mass)

In section 5.1.1 possible AHU faults are discussed and in section 5.1.2 possible symptoms. Section 5.1.3 presents the resulting DBN with and without sensor faults.

AHU faults

AHU faults considered in this section are component (including sensor) and control faults (model fault are not taken into account in this example). For simplicity purposes, humidity and flow rate control and sensors are not taken into account. In addition, night ventilation is ignored. Then, from Figure 5.1, 24 Fault nodes can be distinguished. In Table 5.1 these faults are presented. As can be seen, multiple types of component and control faults can be present. Heating and cooling coils systems are presented in this table despite they are part of hydronic user modules as defined in ISSO 31. This is depicted in yellow. Thus, next to an AHU module, heat and cold user modules are considered (as black boxes) in this section!

Table 5.1. Faults present in AHU L14 of ISSO 31.

Yellow: belongs to hydronic user module (see ISSO31)

	Component and control faults
F1	Supply filter
F2	Energy recovery wheel (ERW)
F3	Control ERW
F4	Heating coils (HC) user module
F5	Cooling coils (CC) user module
F6	Supply fan (FAN_s)
F7	Control supply fan
F8	Return filter
F9	Return fan (FAN_r)
F10	Control return fan
F11	Inlet temperature sensor (TP2)
F12	Preheated temperature sensor (TP5)
F13	Heated temperature sensor (TP6)
F14	Supply temperature sensor (TP4)
F15	Return temperature sensor (TP1)
F16	Supply pressure sensor (PP4)
F17	Return pressure sensor (PP1)
F18	Supply difference pressure sensor PP6-PP7
F19	Return difference pressure sensor PP9-PP8
F20	BMS
F21	Control supply temperature by setpoint Tset
F22	Control supply pressure by setpoint ps_set
F23	Control return pressure by setpoint pr_set
F24	Inlet damper

AHU Symptoms

In this section, examples of symptoms linked to the faults are discussed to show the architecture of an AHU DBN at level B.

The symptoms applied, depend on the presence of sensors. See Table 5.2 which is presented by Lu at a B4B consortium meeting. This complicates the setup of standardized DBNs. In this section, the sensor rich environment, discussed in ISSO 31, is taken as starting point.

Table 5.2 Sensors present in 18 AHU systems (A=recommended by ASHRAE and I=recommended by ISSO 31).

Sensor	A	I	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
Outdoor air temperature	✓	✓	✓				✓			✓			✓	✓		✓	✓	✓	✓	✓
Outdoor air relative humidity		✓												✓			✓	✓	✓	✓
Preheated air temperature	✓	✓			✓									✓			✓	✓	✓	✓
Preheated air relative humidity		✓												✓			✓	✓	✓	✓
Supply air temperature	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓
Supply air relative humidity		✓			✓	✓	✓	✓	✓	✓		✓	✓	✓		✓	✓	✓	✓	✓
Return air relative humidity		✓			✓	✓	✓	✓	✓	✓		✓	✓	✓		✓	✓	✓	✓	✓
Exhaust air temperature	✓	✓				✓	✓							✓		✓	✓	✓	✓	✓
Exhaust air relative humidity		✓												✓			✓	✓	✓	✓
Supply water temperature	✓	✓												✓		✓	✓	✓	✓	✓
Return water temperature	✓	✓					✓			✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Pressure difference at supply air filter		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Pressure difference at return air filter		✓			✓	✓	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓
Pressure difference at supply air on fan		✓			✓							✓					✓			
Pressure difference at return air on fan		✓										✓								
Supply air flow rate	✓	✓		✓													✓			
Return air flow rate	✓	✓																		
Coil valve openness	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Supply fan state	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Return fan state	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Supply damper state		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Return damper state		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Air quality sensor		✓				✓				✓					✓					
Temperature sensor after coil	✓	✓					✓	✓	✓		✓		✓	✓	✓	✓	✓	✓	✓	✓
Coil water flow		✓								✓		✓		✓	✓	✓	✓	✓	✓	✓
Fit ASHRAE recommendation	-	-												Yes			Yes	Yes	Yes	Yes

Table 5.3 presents an overview of symptoms applied in this section (see Section 4, which discusses these symptoms). The symptoms shown are worked out in Appendix D. As can be seen many symptoms can be distinguished.

Table 5.3 Symptoms considered

Symptoms	4S type
Failure of components	S1a to S1e additional
Incorrect HVAC mode	S2a to S2g OS
Operational temperature states	Preheated temperature TP5 S3a to S3f OS
	Supply temperature TP4 S3g to S3k
	Heated temperature TP6 S3l to S3n
Operational pressure states	Pressure drop filters PP9-PP8 and PP6-PP7 S4a and S4b OS
	Supply pressure PP4 S4c to S4e
	Return pressure PP1 S4f to S4h
	Inlet pressure PP6 S4i
Energy performance	Energy recovery wheel S5a and S5b EP
	Heating coils capacity S5c
	Cooling coils capacity S5d
	Supply fan efficiency S5e
	Return fan efficiency S5f
	Energy consumption supply fan S5g
	Energy consumption return fan S5h
	Energy consumption heating coils S5i
Energy consumption cooling coils S5j	
Balances	Temperature balances S6a to S6c, S6h and S6i Balance
	Pressure balances S6d to S6g
Setpoints	Supply temperate S7a and S7b additional
	Supply pressure S7c and S7d
	Return pressure S7e and S7f
Unrealistic state values	Temperatures S8a to S8e OS

Missing state values	Pressures	S8f to S8i	OS
	Temperatures	S9a to S9e	
	Pressures	S9f to S9i	
	Component	S9j to S9l	

AHU DBN model

Table 5.4 presents the fault-symptom relationship of the considered air handling unit L14. Based on this table a DBN is set up. See Figure 5.4. Some operational state symptoms are presented as a merged OS node (yellow shaded) for readability

Table 5.4 Fault-symptom relations.

	Component and control fault	OS symptom	EP symptom	Balance symptom	Additional symptom
F1	Supply filter	S4a			S1d
F2	ERW	S3a,d	S5a, i, j		S1a
F3	Control ERW	S2a S3b,c,e,f,k,m	S5b, i, j		
F4	Heating coil system	S2b,g S3g,i,l,n	S5c		
F5	Cooling coil system	S2g S3h,j	S5d		
F6	Supply fan	S4d	S5e, g		
F7	Control supply fan	S2c,d S4c,e	S5g		S1b
F8	Return filter	S4b			S1e
F9	Return fan	S4g	S5f, h		S1c
F10	Control return fan	S2e,f S4f,h	S5h		
F11	Inlet temperature sensor (TP2)	S8a S9a		S6h, i	
F12	Preheated temperature sensor (TP5)	S8b S9b		S6a, c, h	
F13	Heated temperature sensor (TP6)	S8e S9e		S6b, c	
F14	Supply temperature sensor (TP4)	S8c S9c		S6a, b, i	
F15	Return temperature sensor (TP1)	S8d S9d			
F16	Supply pressure sensor (PP4)	S8f S9f		S6d	
F17	Return pressure sensor (PP1)	S8g S9g		S6e	
F18	Supply difference pressure sensor PP6-PP7	S8h S9h		S6f	
F19	Return difference pressure sensor	S8i S9i		S6g	
F20	BMS PP8-PP9	S9a to S9l			
F21	Control supply temperature Tset				S7a, b
F22	Control supply pressure (ps_set)				S7c, d
F23	Control return pressure (pr_set)				S7e, f
F24	Inlet damper	S4i			

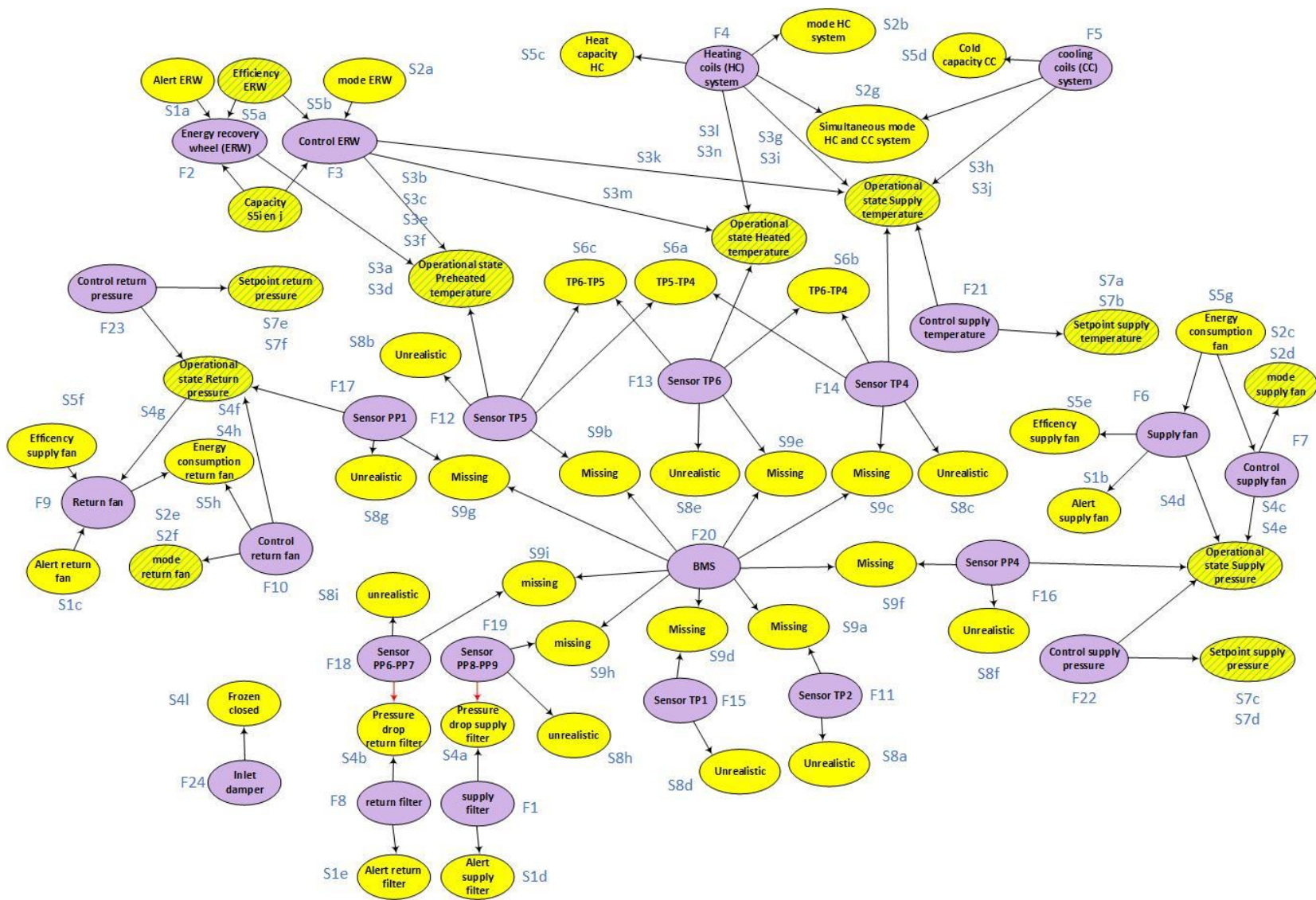


Figure 5.3 AHU at level B with nodes for all AHU components and controls.

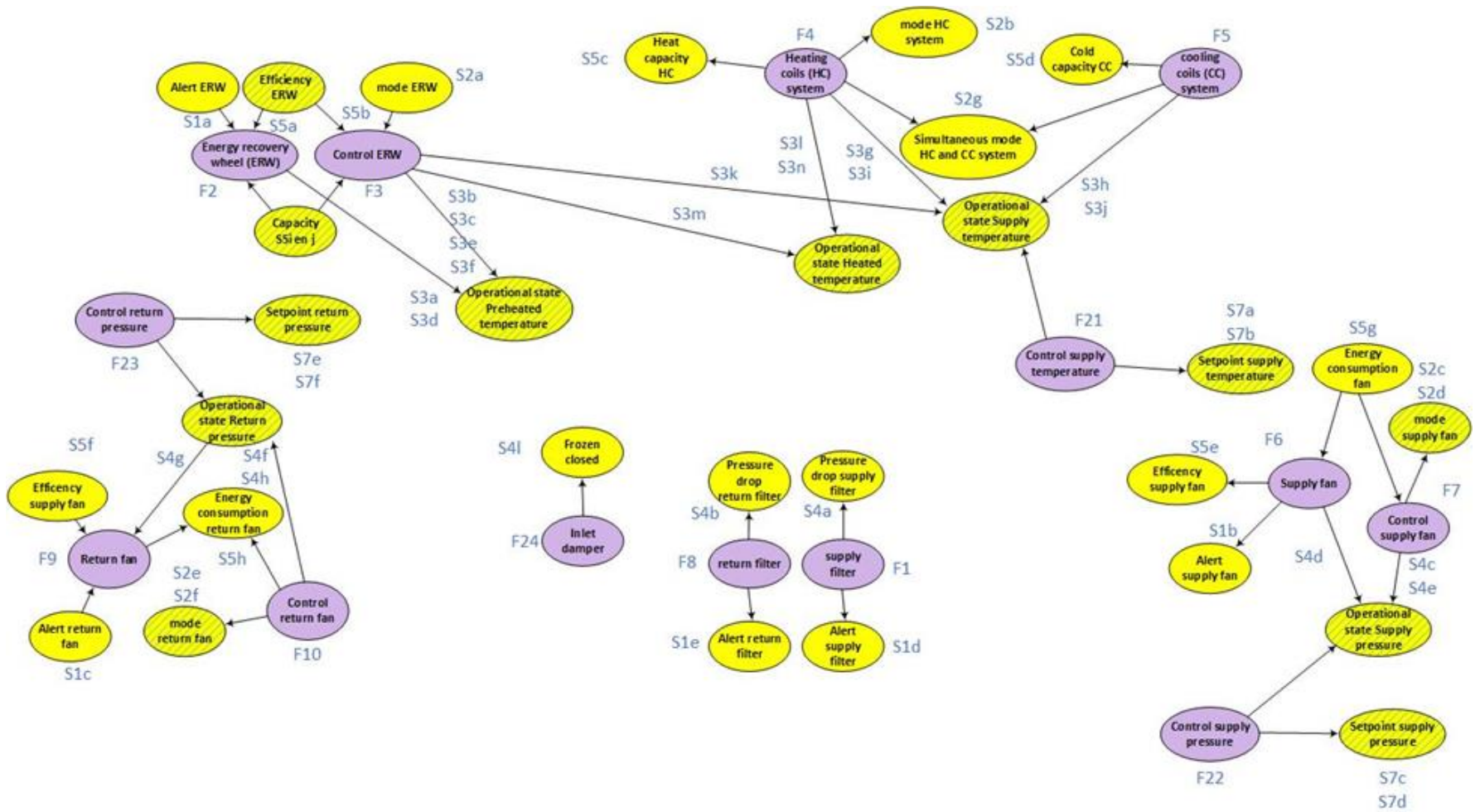


Figure 5.4 AHU at level B with nodes for all AHU components and controls without sensor fault.

Despite that, a selection is made for the possible faults (for instance, flow and humidity faults are ignored), this DBN becomes large. In case sensor faults could be ignored, for instance, by commissioning, the DBN of Figure 5.3 could be simplified. See Figure 5.4.

5.3 One DBN model for a HVAC module with DBN subsystems for components, controls and systems

The DBN of section 5.1 is specific for an AHU module. In addition the DBN could be very large and therefore unreadable when also energy balances, and faults and symptoms for humidity and flow rates are taken into account. Furthermore, this approach is not modular which complicates reuse of DBN modules. The solution is to create DBN subsystems for one or multiple faults with symptoms which are only linked to these faults. See section 2.7. Figure 5.5 presents such a subsystem (in orange) derived from Figure 5.3.

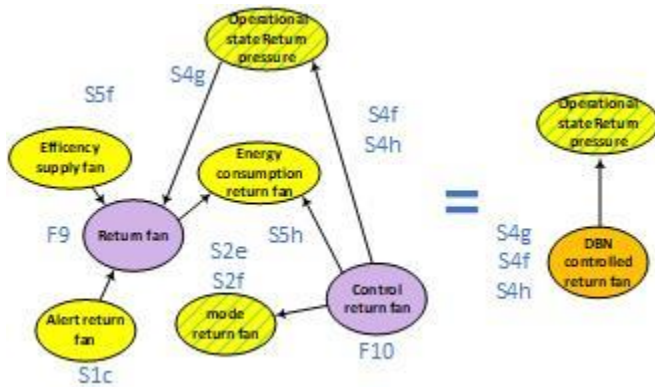


Figure 5.5 DBN model for a controlled return fan.

Figure 5.6 shows the adapted DBN of figure 5.3 with DBN submodels. In this way, a library with DBN submodels can be set up. A submodel can be selected based on the sensors present in an AHU. Thus, symptoms can be added or removed as listed in Section 5.1.2. Warning: make sure that the direction of arcs is from a fault DBN to the symptoms.

Appendix C2 discusses a DBN for the AHU of Building 28 of TUDelft. This DBN is successfully applied for FDD research at winter HVAC mode (cooling is not considered). See [8]. In contrast to the DBN of Figure 5.3, faults in the heating coils systems are considered: heating coil, heating coil valve and pump. It can be seen that the symptom types discussed in section 5.1.2 were applied.

5.4 Single AHU DBN fault node

In section 5.3, DBN nodes are realised for one component fault. However, aggregation is possible for multiple component faults depending on the presence and absence of sensors. For instance, for an aggregated thermal energy AHU system if measurements after ERW and heating coils are missing. See Figure 5.7.

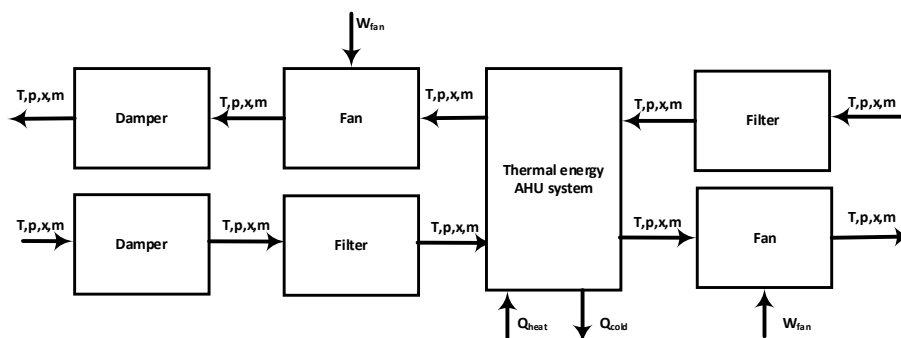


Figure 5.7 AHU schematic with an aggregated thermal energy component.

In the DBN submodels of Figure 5.6, only one component fault is present (as seen in Figure 5.5). It is possible to setup DBNs containing multiple component faults. In this way a single DBN can be setup for an AHU. As example, see Figure 5.8. Most symptoms shown in Figure 5.3 are enclosed in this DBN. Here, three symptoms fall outside the scope of the DBN, as they may also be applied to other DBN subsystems, such as room-level DBNs. This AHU DBN can be customized by moving symptoms outward for coupling with the cold and heat hydronic systems (not shown). Furthermore, faults and symptoms concerning supplied air flow rate and humidity could be added inside and outside the DBN.

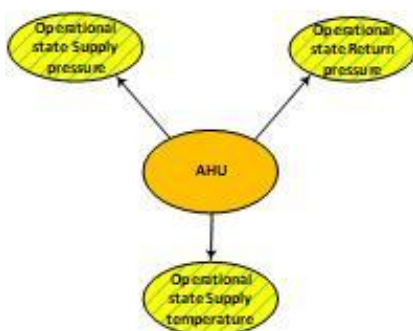


Figure 5.8 DBN with an AHU DBN fault node.

5.5 Single AHU fault node

It is also possible that the 'DBN AHU' is replaced by one single AHU fault node. See Figure 5.9. This is a black box approach in which only faults could be diagnosed without estimating the individual component, control and model faults.

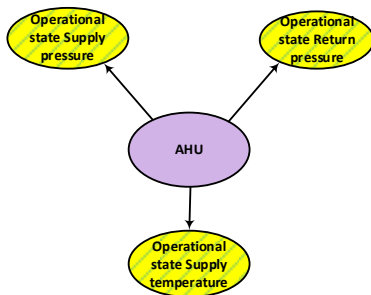


Figure 5.9 DBN with an AHU fault node.

5.6 Conclusions and recommendations

Air handling unit DBNs at level B can be set up based on the air handling unit module description in ISSO publication 31.

The DBNs at level B can be setup as a flat DBN in which all component faults are present as nodes. This could be adapted by combining the single fault nodes with their control and symptoms to DBNs. The second approach is to combine multiple fault nodes to a DBN node. This could result in a single AHU DBN node. The AHU could also be considered as a black box. An AHU node then replaces the AHU DBN node.

Symptom examples are presented in this section based on the sensors present in ISSO 31. However, often sensors are missing in existing air handling units. Therefore, a library with AHU symptoms and DBNs for sensor poor and rich environments could be setup. ISSO 31 could be applied for a sensor rich environment and ASHRAE for a sensor poor environment. DBN models present in this library could be adapted for specific HVAC systems.

As can be seen in this section, multiple symptoms can be linked to a fault node. For instance, the 'control energy recovery wheel' fault could be coupled to 10 symptom nodes. In case the symptom states are as well Present and Absent, the presence of a few symptoms will lead to incorrect diagnosis because most symptoms are Absent. It is recommended to conduct research at merged symptoms to one single symptom rule. For instance, the separate symptoms S3b,S3c,S3e,S3f,3k and S3m could be merged by the rule that 'S3b or S3c or S3e or S3f or 3k or S3m' is Absent or Present. See for instance symptom S22 in Appendix C2. Furthermore, research at different conditional probabilities in the symptoms, in such way that strong relationships can dominate (see [8]).

6 DBNS FOR HYDRONIC MODULES AT LEVEL B

DBNs for hydronic modules at level B can be setup for AHU DBNs as discussed in Section 5. In this section, an example of a DBN with separate fault and symptom nodes is discussed.

Figure 6.1 shows a generic block schematic for modules applicable to all types of thermal generators, distribution and user modules. From the science of thermodynamics it is known that work (W) and heat (Q) can be exchanged over the system boundaries. In addition thermal (coupled to the pressure p) and work (coupled to the temperature T) related energy can be exchanged by a fluid that flows over the system boundaries (because of open system). Here, we left kinetic, potential and chemical energy is disregarded.

In Figure 6.2 this is worked out for a heat pump system. The work W consist of W_{aux} and W_{compr} . W_{aux} stands for auxiliary work performed by pumps and fans and W_{compr} for compressor work. Furthermore the term Q_{losses} stands for thermal energy losses. The index pr stands for primary circuit (the heating circuit) and sec for the secondary circuit (the heat source circuit).

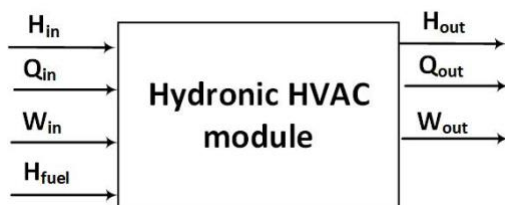


Figure 6.1 Generic block schematic thermal energy module.

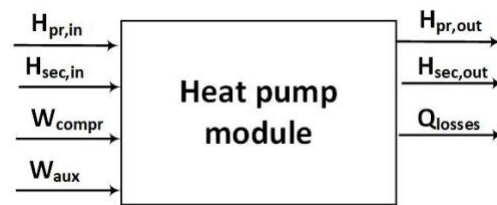


Figure 6.2 Block schematic heat pump.

Figure 6.3 shows an example of the DBN structure for an energy generator system. In this model only one component fault is present: the **generator**. Next to a faulty generator, the next faults are distinguished (in purple depicted):

- Component faults: hard sensor faults (measured temperatures and energy)
- Control fault: the control or regulation of the heat generator system.
- Control fault: the outlet temperature control of the supplied heat.
- Model fault: model for the energy balance equation.

For simplicity purposes, valves and pumps are not considered.

In light blue, nodes for readability purposes are depicted.

Soft sensors could replace some hard sensors (a model is plied to estimate a state value). These sensors could be depicted by the light purple colour (see Figure 2.1). For instance, when flow meters are not present, assumptions could be made for the flow rate.

Symptoms to be applied:

- Energy balance
- COP
- Capacity
- Temperature supply hot water

Figure 6.3 is applicable for all generators shown in Table 6.1 based on ISSO 31. For specific generators, some energy nodes are absent (see Table 6.2). Therefore, the DBN has to be adapted by deleting nodes.

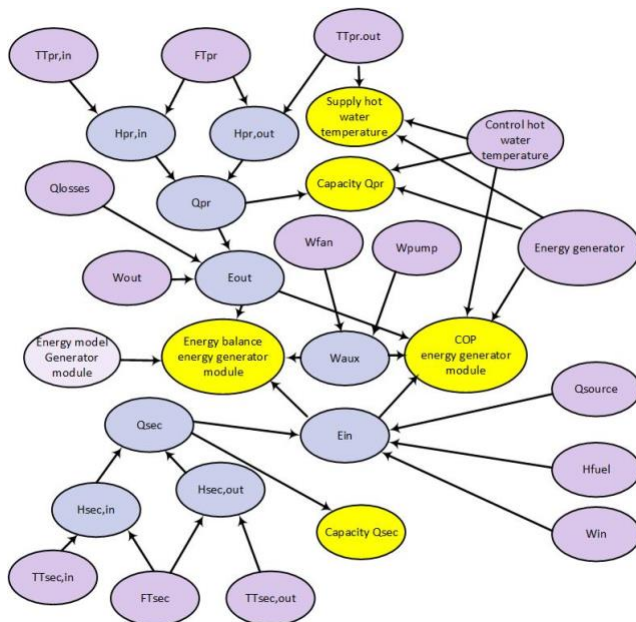


Figure 6.3 Generic DBN model for an energy generator module.

Table 6.1 Overview of energy forms present in heat generators.

			Generic Heat generator	Gas boiler	Heat pump	CHP system	Heat exchanger	Heat net
Ein	H _{fuel}		V	V		V		
	Q _{source}		V					
	W _{in}		V		V			
	W _{aux}	W _{pump}	V	V	V	V		V
		W _{fan}	V	V	V			
	H _{sec,in}		V		V		V	V
H _{sec,out}		V		V		V	V	
Eout	H _{pr,out}		V	V	V	V	V	V
	H _{pr,in}		V	V	V	V	V	V
	W _{out}		V			V		

Hydronic DBNs at level B can be setup from the hydronic module description in ISSO publications 31 . Symptom examples are presented based on the sensors present in ISSO 31. However, often sensors are missing in existing air handling units. Therefore, a library with hydronic symptoms and DBNs for sensor poor and rich environments could be setup.

7 DBNS FOR HVAC SYSTEMS AT LEVEL A

As with level B, a DBN at level A can be composed of DBN submodels. As example, see Figure 7.1.

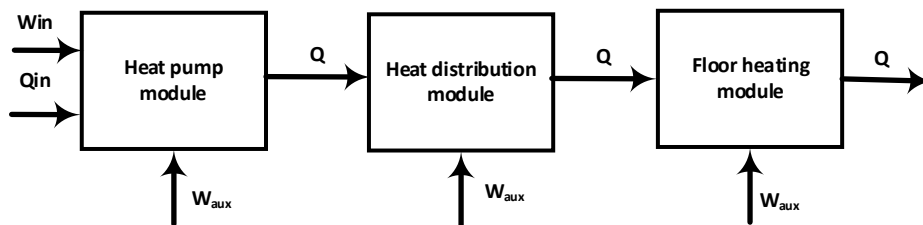


Figure 7.1 Schematic for heat supply by a heat pump and by floor heating.

All kind of combinations of modules can be present which can be part of or an entire HVAC system. See Appendices C3.3 (eight hydronic modules) and C4 in which two generator modules, three combined distribution and user modules, two air handling units and three zone systems are present. Next to modules present in ISSO 31, modules could be present at level A, for instance concerning electric systems (solar panels and batteries), cogeneration systems (fuel cells) and solar collectors.

Multiple solutions are possible to set up a DBN with nested DBNs because modules at level B can also be aggregated to a combined DBN model (in appendix C4 the hydronic distribution and user modules are merged). In addition, multiple fault and symptom nodes could be present inside a DBN at level B or outside at level A.

Section C3.3.1 of Appendix C3 presents a DBN which is applied for energy performance (see [1]). Nodes concerning energy are present in the hydronic modules. And in Section C3.3.2, a DBN for sensor FDD is discussed. In this DBN, sensor faults are present in the DBN of the hydronic modules. The approaches in these sections conflict with the 4S3F method's premise that all arrows in the DBN go from faults to symptoms. This could complicate extension with other modules and thus modularity.

This paragraph proposes a DBN at level A with DBN nodes for HVAC modules with symptoms which are linked to multiple modules are present at level A. As example, see the DBN in Figure 7.2, which presents a hydronic HVAC system at level A. In this DBN three module DBNs at level B with three symptoms are present.

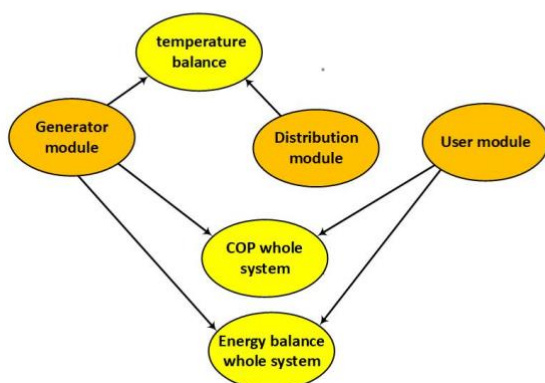


Figure 7.2 Example DBN model at level A with embedded DBN models.

Figure 7.3 presents the heat generator module present in this figure.

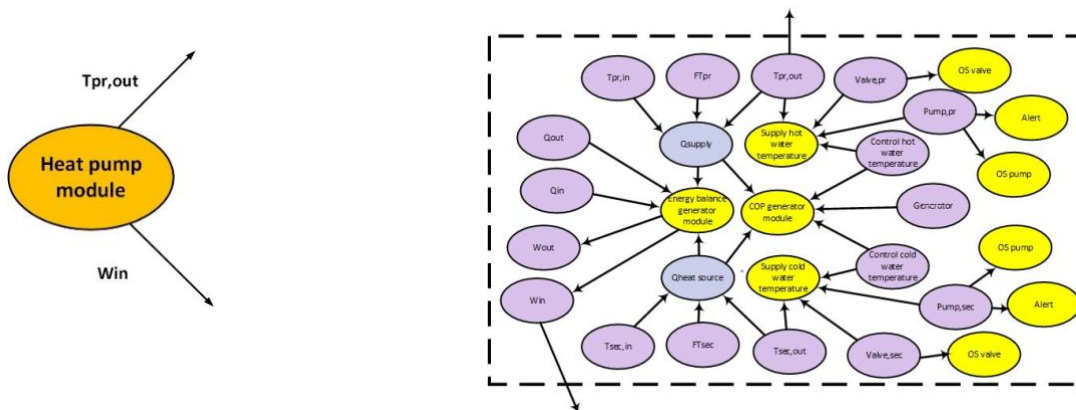


Figure 7.3 Nested DBN for a heat pump module.

(pr=primary circuit, sec=secondary circuit, E=electricity, Q=heat, TT=temperature sensor, FT=flow sensor).

Instead of DBN nodes, normal nodes could be applied. See Figure 7.4.

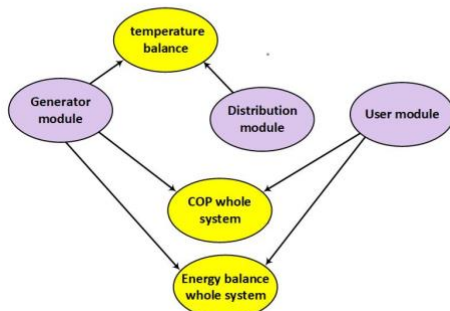


Figure 7.4 Example of a DBN model at level A with fault nodes.

In this DBN at level A, all sensors are present in the embedded DBNs because this leads to a clear figure. However, an issue is that some energy related nodes are needed in multiple hydronic modules. Therefore, a solution is that energy related sensors, applied for multiple nested systems in the DBN, and linked symptoms, are present at level A. Elaboration of this for a heat pump module leads to Figure 7.5.

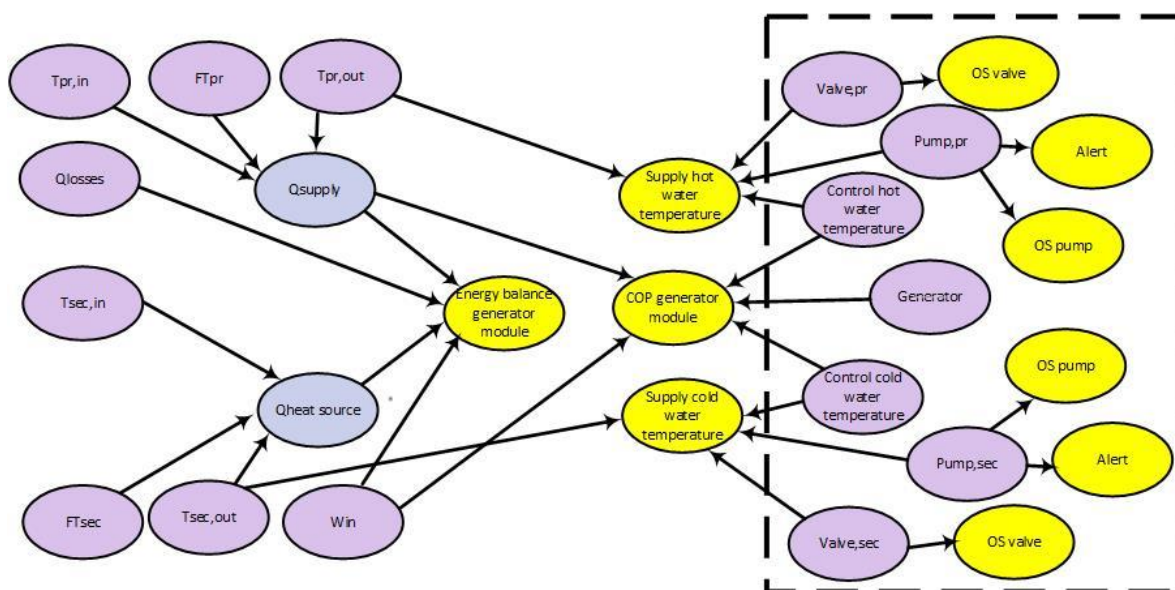


Figure 7.5 Nested DBN for a heat pump module with energy related nodes outside the DBN at level B.

In addition, the energy related nodes could be embedded in an energy module node. See Figure 7.6.

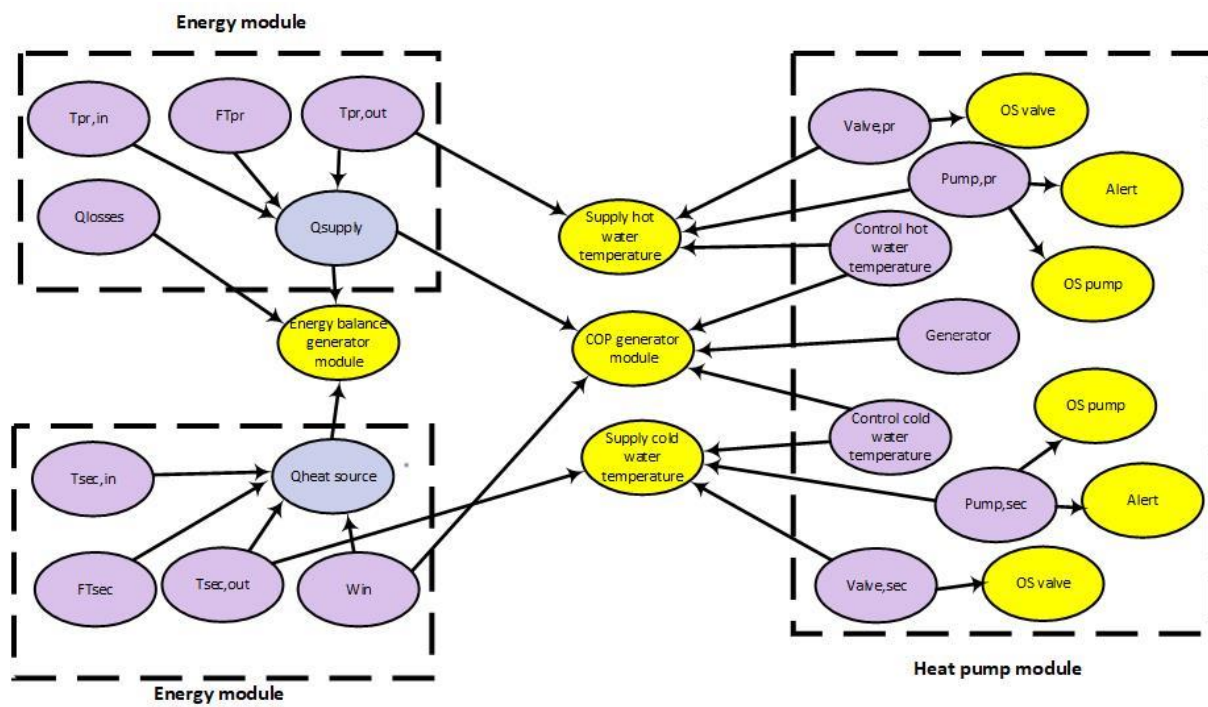


Figure 7.6 Nested DBN for a heat pump module and for energy related nodes.

Figure 7.7 shows this DBN with a heat pump module DBN node and two energy module DBN nodes.

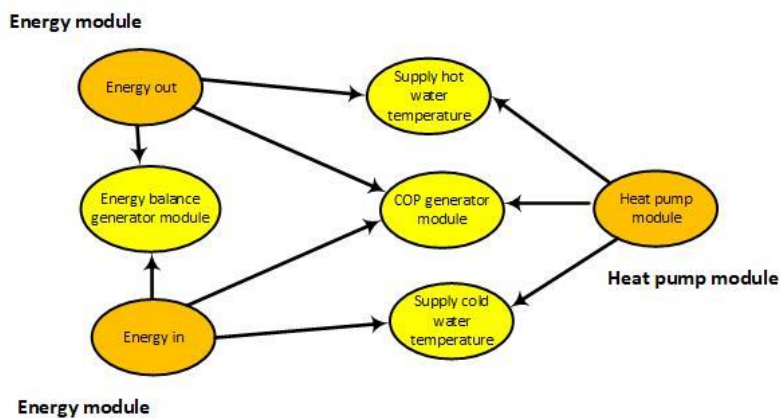


Figure 7.7 A heat pump DBN node connected to two energy DBN nodes.

In this way, as example (more symptoms could be added), the adapted Figure 7.2 could be become as shown in Figure 7.8.

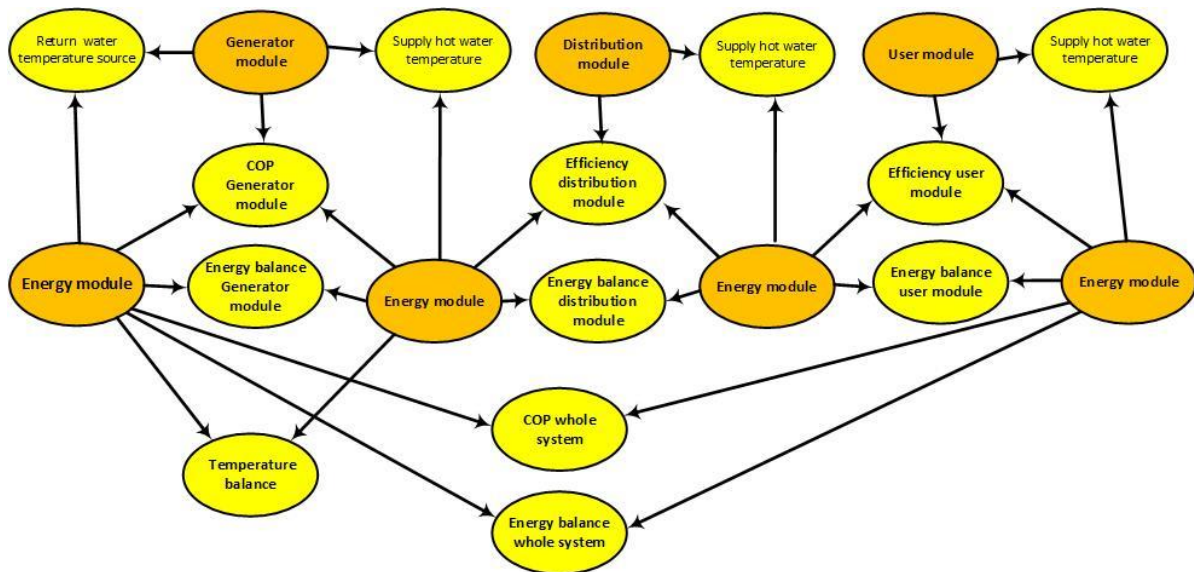


Figure 7.8 A DBN at level A with three hydronic module DBNs and four Energy module DBNs.

Fault nodes can replace the hydronic module DBNs in Figure 7.8. The DBN could then be adjusted by moving some more symptoms from the DBN modules to level A. For example, alerts. This has not been worked out.

Conclusions

This section shows that DBNs at level A can be setup with module nodes or DBNs applying ISSO publications 31. It is possible to setup generic DBNs. A DBN at level A can be setup in a modular way by leaving out energy related sensors outside the hydronic modules. Furthermore, symptoms related to multiple hydronic modules have to be present at level A. An important rule is that arcs are directed from faults to symptoms. A DBN at level A becomes then modular which can be extended with other modules.

Recommendations

It is recommended for a specific HVAC system, to start with the setup of a block schematic with the modules of the HVAC system at level A. Then, setup a DBN with HVAC modules as fault nodes. Faults which affect multiple modules should be placed outside these module nodes. For instance, HVAC mode controls and sensors. In addition, symptoms at level A can be placed. Start with OS symptoms for which examples are shown in this section. Depending on the number of energy related sensors, few or many balance and energy performance symptoms could be placed. Often, temperature balances can be applied.

In a later stage, the module nodes could be replaced by DBN module nodes at level B.

Only one DBN at level A is presented in this section. Therefore, a library with systems at level A with symptoms at level A should be setup. Modules which should be considered are hydronic heat and cold modules, air handling units, room modules and electric modules. This could be done for a sensor poor and rich environment as recommended for DBNs at Level B and C shown in sections 4 to 6.

8 HELP NODES IN DBNS

In this section, the application of additional symptom nodes are discussed which helps the diagnosis, modularity and readability of DBN models.

8.1 Missing sensors

In specific heat generator modules, some nodes are absent. This can be done in two ways:

- Adapting of an existing DBN.
- By adding ABS (absent) nodes. See Figure 8.1, where a DBN is presented, and three sensors are coupled to an ABS node. If these sensors are not present, the ABS is set to Present once at setting up the DBN.

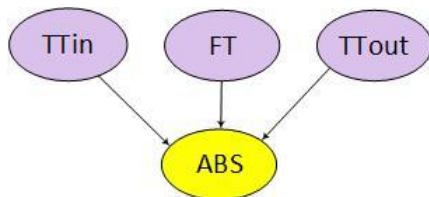


Figure 8.1 Application of ABS nodes.

The sensors TTin, FT and TTout have to set to *Absent* when ABS is *Present* and set to their probabilities when ABS is *Absent*.

Table 8.1 presents the corresponding conditional probabilities table (CPT) for the symptom node ABS.

Table 8.1 Conditional probabilities for an ABS node.

Parent	TTin	FT	TTout	LEAK
State	<i>Present</i>	<i>Present</i>	<i>Present</i>	
<i>Absent</i>	1	1	1	0.999
<i>Present</i>	0	0	0	0.001

How to read? The state of ABS is always *Absent* when TTin and/or FT and/or TTout is *Present*. Thus ABS can only be *Present* when TTin, FT and TTout are all *Absent*. This can be set by the *Present* LEAK value of 0.001 which is tested in [1].

This could help the setup of a library. For instance, one DBN for all kind energy generator modules could be developed. As an example, the DBN of Figure 5.3 becomes then Figure 8.2.

The ABS nodes must set **once** for a specific DBN. For instance, Table 6.1 is applied to setup Table 8.2 which presents the presence of sensor nodes for the 5 heat generators in ISSO 31.

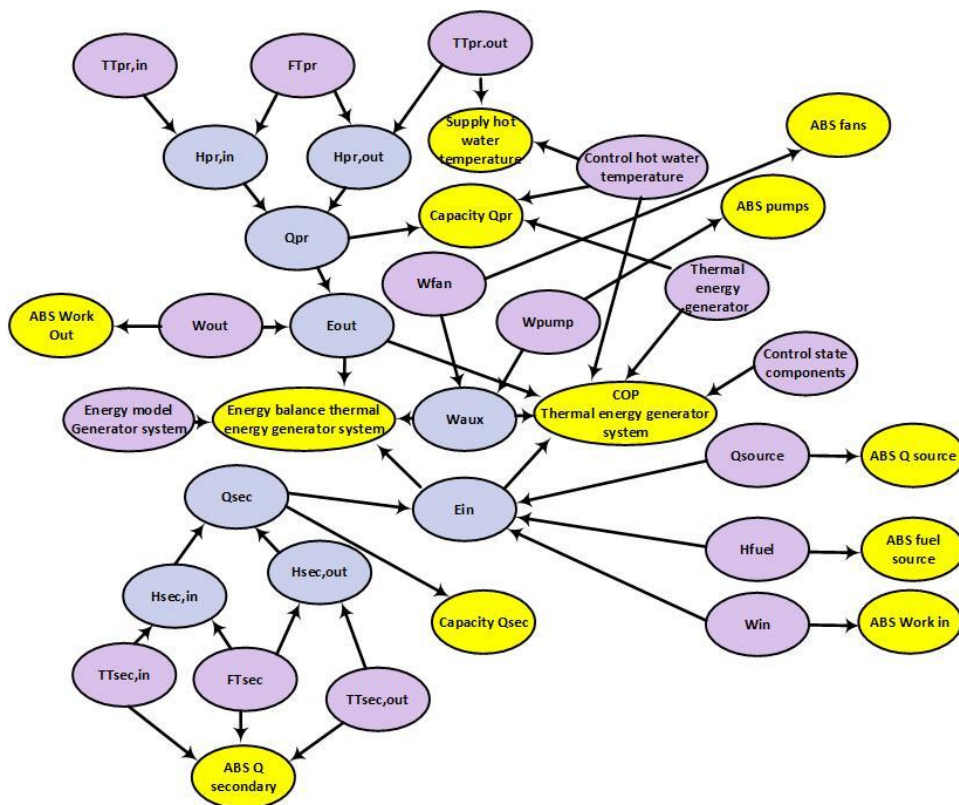


Figure 8.2 DBN energy generator module with ABS nodes.

Table 8.2 Presence of ABS for several heat generators.

	Presence of ABS nodes				
	Gas boiler system	Heat pump system	CHP system	Heat exchanger system	Heat net system
H _{fuel}		1		1	1
Q _{source}	1	1	1	1	1
W _{in}	1	1	1	1	1
TT _{sec,in}	1		1		
TT _{sec,out}	1		1		
FT _{sec}	1		1		
W _{pump}				1	1
W _{fan}		0/1	1	1	1
W _{out}	1	1		1	1

8.2 Negligible nodes

The DBN of a whole HVAC system could be complex by a large number of faults. To avoid false faults, negligible energy (NE) nodes can be implemented in the DBN model, which indicate the presence of small energy amounts in the systems and set the faults in the sensor and model nodes in the fault layer of these systems to *Absent*. Figure 8.3 shows an example in which NE01 is a negligible energy node.

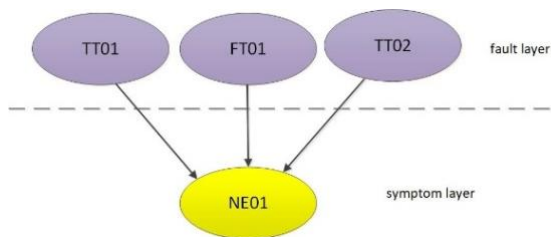


Figure 8.3 Example of a DBN Negligible Energy (NE) node.

The fault nodes are set to *Present* when the linked negligible energy symptom is *Present* and *Absent* if *Absent* in the same way as at the ABS nodes. Figure 8.4 presents an example of the CPT of the NE symptom node (from [1]). When the symptom node NE01 is set to *Present*, thus the exchanged energy amount is small, all sensor faults are set to *Absent*.

Node properties: NE01

Parent	TT02	TT01	FT01	LEAK
State	Present	Present	Present	
▶ Absent	1	1	1	0.999
Present	0	0	0	0.001

Figure 8.4. Example of a DBN NE node (from [1]).

8.3 In-between nodes

As stated in Section 2.2, DBNs can be made more readable by application of enthalpy (H) and heat (Q) (fault) nodes. See, as examples, Figures 2.3 and 7.5. In this way uncertainties and inaccuracies in the estimation of H and Q could be incorporated. See as example the CPT of an H node in Table 8.3.

Table 8.3 Conditional probability table for an enthalpy node.

Parent	TT	FT	LEAK
State	Present	Present	
Present	0.999	0.999	0.001
Absent	0.001	0.001	0.999

To be read: The node H is set to *Present* with high probability when TT or/and FT is *Present* and sent to *Absent* with high probability when both TT and FT are *Absent*.

8.4 Results from other FDD methods

Some components contain their own FDD method from which an alert could be derived. As additional information for sensor TT01, the symptom node FDD TT01 could be present in the DBN. See Figure 8.4.

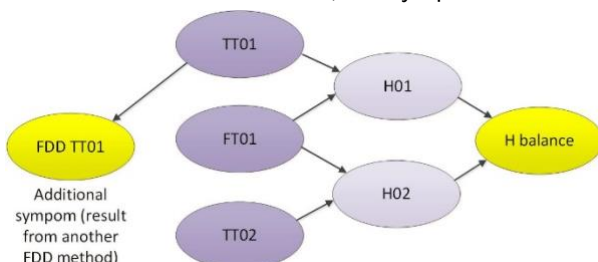


Figure 8.4 Example of adding an FDD node..



The corresponding CPT is shown in Table 8.4.

Table 8.4 Conditional probability table for an FDD node.

Parent	TT01	
State	Present	Absent
Present	1	0
Absent	0	1

The posterior outcomes for TT01, FT01, and TT02 depend on the state of FDD TT01 when symptom *Hbalance* is set to Present. [1] showed that all sensors have almost the same Present probability (34-35%) when the evidence of FDD TT01 is unknown. When FDD TT01 is Present then TT01 is set correctly to Present and set to Absent when FDD TT01 is Absent.

8.5 Conclusions and recommendations

This section discussed ABS, NE, energy and FDD symptoms that appear to be promising. However, these symptoms were partially tested in case studies. In particular, the determined probabilities shown can be a problem when combined with multiple symptom nodes on one fault node. It is recommended to conduct research into this.



9 STATES OF FAULTS AND SYMPTOMS

9.1 Introduction

In this section, the states of faults and symptoms is considered. In the case studies presented in the appendices C2 to C5 only two states were distinguished in the fault and symptom nodes: Present or Absent. Multiple fault states could help to estimate the **type** of fault. For instance, a broken, a positive or a negative biased sensor. In the same way, multiple states of symptoms could be applied. For instance, a small or large deviation, negative or positive deviation or unknown state of a symptom.

All symptom nodes contain a CPT (conditional probability table). The values inside the table could be adapted depending on the process states as mode of mechanical components. Some additional conditions in the rules could be removed, making the rules easier. However, software is needed to set the conditional probabilities for the symptoms. In addition, check of the rules is more difficult.

Many symptoms linked to a fault could lead to incorrect diagnosis. It is proposed to set the current conditional Present probability (i.e. symptom present) very high for some symptoms, such as warnings and unrealistic sensor values.

9.2 Conclusions

Several solutions are suggested to avoid issues related to too many symptoms linked to a fault. The first is merging symptoms. Furthermore, setting different prior and conditional probabilities could help. And maybe, ignoring symptoms by adding an unknown state. Next to this, multiple fault and symptom states could help isolate the fault type, which helps the correction phase.

9.3 Recommendations

Research has to be conducted to make proposals for the issue that multiple symptoms are linked to one fault. For instance, the number of symptoms which could be linked to a fault for which one Present symptom leads to a correct isolation of the fault. Furthermore, which symptoms could be merged?

For fault correction purposes, research is desired to set multiple states in the symptom and fault nodes. Next to this, can a correct diagnosis been conducted when some symptom states are unknown?

And finally, which prior and conditional values must be set in the fault and symptom nodes?



10 CONCLUSIONS AND RECOMMENDATIONS

10.1 Conclusions

In this report, a start is made for the standardisation of HVAC DBN models at levels A, B and C. Level A means complete or partly HVAC systems, level B subsystems and level C HVAC components.

The DBN models at level B are defined by the hydronic and AHU modules, described in ISSO 31. Examples showed how a DBN can be set up with operational state, balance, energy performance and additional symptoms. Rules for symptoms were presented for an AHU module. A generic hydronic module DBN could be setup for all kind of generator, distribution and user modules. By removing nodes, this DBN could be made generic.

Several solutions are possible to set up DBNs at levels A and B. See table 10.1 in which advantages and disadvantages are presented for three options. An example of option I for a module shows Figure 5.4. Figure 7.3 presents an example of option III at level A. The DBN submodels are orange coloured there. Replacing these orange DBN nodes by DBN nodes gives option II (see section 5.3).

Table 10.1 Options for the structure of dBNs at level A and B.

	Option I: Flat DBN	Option II	Option III
	One DBN, consisting of all fault nodes for the considered system in a single DBN.	One DBN, containing several nodes for components or modules of a lower level.	DBN contains several nested DBNs for components or modules at a lower level.
advantages	All faults, symptoms and arcs are present in one DBN figure.	It is most easy to set up a DBN at level A when a complex HVAC system contains many hydronic systems and AHUs.	Faults at level A, B and C could be isolated simultaneously.
		It is most easy to set up a DBN at level B when a complex HVAC module contains many components.	
	Applicable for a sensor poor environment (few symptoms)	Applicable for a sensor poor HVAC system.	Applicable for a sensor rich HVAC system.
		High modularity	Very high modularity.
		Very good readability	Good readability
		Adaption of the DBN is possible by replacing the fault nodes by fault DBNs → Change to option III.	
disadvantages	DBN could be very large and unreadable because arcs cross each other.	Faults within the considered component/system cannot be isolated. Only faults at the corresponding DBN level.	Software needed which can setup nested DBNs.
	Low modularity		

All three approaches are presented for hydronic and AHU modules. The DBN examples showed component, control and model faults, and balance, EP and OS symptoms.

Preference is given to option III because of the very high modularity of the DBNs.

10.2 Recommendations

Library

All three DBN approaches are useable because each has advantages and disadvantages. It is recommended that these approaches be applied depending on the presence and absence of sensors.



In this note, ISSO 31 is taken as a starting point. As an example, DBNs for ISSO 31 modules have been set up. An issue is that the DBNs become very large, partly due to possible sensor faults.

So-called 'Help' nodes could support setting up DBNs when many symptoms are linked to a fault node or to rule out faults in an HVAC mode.

Although no symptom detection rules have been developed and probabilities have been determined in this document, attention has been paid to symptom rules for an air handling unit.

The main recommendation is that the DBN library be modular, meaning that parts of generic DBNs can be replaced by others and that the DBN can be easily modified and extended without changing the DBN structure. For example, energy-related input and output sensors are placed outside a standardized module or component DBN so that they can be linked to multiple modules and component fault nodes and DBNs. It was recommended to realize this for a sensor-rich (in accordance with ISSO 31) and a sensor-poor environment (in accordance with ASHRAE).

Next to this, it was recommended that in addition to hydronic HVAC and air handling unit modules, modules should also be developed for air distribution and user modules, and non-HVAC modules as electrical systems, solar collectors, cogeneration systems.

The 4 types of symptoms and 3 types of faults in the 4S3F method should be applied to build up a DBN library. A sensor-rich environment (application of ISSO 31) and a sensor-poor environment (application of proposed sensors by ASHRAE) need to be developed. It is recommended to set up an overview of components and controls with the symptoms which could be applied. A consideration is to set up a separate sub-library without sensor faults because these could be unconsidered by periodic commissioning. In addition, for DBNs without energy balance symptoms.

Further research

Generic hydronic module DBNs should be researched for all types of generator, distribution and user modules. The DBNs could be more or less generic. The two extreme solutions are one DBN for a hydronic module or DBNs for all hydronic modules in ISSO 31, 44 and 47. Attention has to be paid to user modules with room devices.

To address the problem to diagnose sensor faults, which result in large DBNs and possible incorrect diagnoses, sensor commissioning could be applied. In addition, data-driven symptoms could be applied (e.g. pattern recognition of abnormal measurements). This can also be done for components as shown in Appendix C1.

Research should be conducted on elaborating model faults at which no attention is paid in this document.

Furthermore, research should be done into multiple symptoms linked to one fault, setting probabilities in DBN nodes and the application of so-called Help nodes.



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APPENDIX A. EQUATIONS FOR HVAC SYSTEMS.

In the 4S3F method, energy is used for EP detection as well for balance detection. In this section, the system approach is used to set up EP and balance symptoms.

Figure A.1 shows a block schematic for an HVAC system.

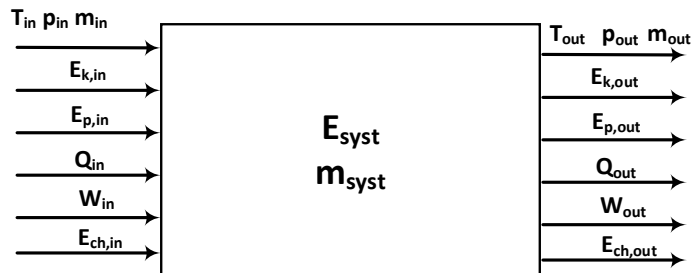


Figure A.1 Generic block schematic energy system.

In case that the system is thermodynamically an open system, mass will flow over the system boundaries. Next to chemical energy (E_{ch}), kinetic energy related to velocity (E_k) and potential energy related to height (E_p), thermal energy is coupled to mass by its temperature and mechanical energy coupled to the pressure p . Q and W are thermal energy and technical work which is not coupled to exchanged mass. In section A.1, the energy balance equation is discussed, followed by the mass and pressure equations in section A.2 and A.3.

A.1 Generic energy balance equation

The formula for an energy system can be formulated by the equation:

$$E_{in} - E_{out} = \Delta E_{syst}$$

with E_{in} = energy input to the system [J]
 E_{out} = energy output of the system [J]
 E_{syst} = energy storage in the system [J]

Energy E is built up from energy forms:

$$E = H + E_k + E_p + Q + W_t + E_{ch}$$

with H = enthalpy [J]
 E_k = kinetic energy [J]
 E_p = potential energy [J]
 E_{ch} = chemical energy [J]
 Q = supplied heat [J]
 W_t = delivered (technical) work [J]

The enthalpy H consists of a thermal and a mechanical term:

$$H = U + pV = m \cdot c_v T + \frac{m}{\rho} \cdot p$$

with U = internal energy [J]
 p = pressure [Pa]
 V = volume [m³]



c_v = specific heat capacity at constant volume [J/kg.K]

ρ = density [kg/m³]

A.2 Generic mass balance equation

$$m_{in} - m_{out} + m_{prod} = \Delta m_{syst}$$

with m_{in} = mass input to the system [kg]

m_{out} = mass output of the system [kg]

m_{prod} = mass production in the system [kg]

m_{syst} = mass storage in the system [kg]

In the mass balance equation, a production term by a chemical reaction is present. The mass balance can set up for each component when material which contains multiple components.

A.3 Generic pressure balance equation

$$p_{in} - p_{out} + \Delta p_{prod} = \Delta p_{syst}$$

with p_{in} = input pressure to the system [pa]

p_{out} = output pressure of the system [pa]

Δp_{prod} = pressure rise in the system [pa]

p_{syst} = pressure in the system [pa]

In the pressure balance equation, a part of the production term is negative by friction within the system.



APPENDIX B. ISSO 31

Table B.1 presents the HVAC modules presented in ISSO 31.

B.1 Structure and codes

		Code	
Heating	User module	Warmtegebruikermodule 1 (WGM1)	
		Warmtegebruikermodule 2 (WGM2)	
		Warmtegebruikermodule 3 (WGM3)	
		Warmtegebruikermodule 4 (WGM4)	
		Warmtegebruikermodule 5 (WGM5)	
		Warmtegebruikermodule (WGM6)	
		Warmtegebruikermodule (WGM7)	
		Warmtegebruikermodule 8 (WGM8)	
	Distribution module	Distributiemodule 1 (DM1)	
		Distributiemodule 2 (DM2)	
		Distributiemodule 3 (DM3)	
		Distributiemodule 4 (DM4)	
		Generation module	Verwarming opwekkermodule 1 (OW01)
			Verwarming opwekkermodule 4 (OW04)
			Verwarming opwekkermodule 6 (OW06)
Verwarming opwekkermodule 8 (OW08)			
Verwarming opwekkermodule 9 (OW09)			
Verwarming opwekkermodule 10 (OW10)			
Verwarming opwekkermodule 11 (OW11)			
Cooling	User module	Koudegebruikersmodule 1 (KGM01)	
		Koudegebruikersmodule 2 (KGM02)	
		Koudegebruikersmodule 3 (KGM03)	
		Koudegebruikersmodule 4 (KGM04)	
		Koudegebruikersmodule 5 (KGM05)	
		Koudegebruikersmodule 6 (KGM06)	
		Koudegebruikersmodule 7 (KGM07)	
		Koudegebruikersmodule 8 (KGM08)	
	Reversing module	Omkeermodule 1 (OKM01)	
		Omkeermodule 2 (OKM02)	
		Omkeermodule 3 (OKM03)	
	Generation module	Koeling opwekkermodule 1 (KOM01)	
		Koeling opwekkermodule 4 (KOM04)	



		Code
		Koeling opwekkermodule 6 (KOM06)
		Koeling opwekkermodule 9 (KOM09)
		Koeling opwekkermodule 10 (KOM10)
		Koeling opwekkermodule 11 (KOM11)
		Koeling opwekkermodule 12 (KOM12)
		Koeling opwekkermodule 13 (KOM13)
		Koeling opwekkermodule 14 (KOM14)
		Koeling opwekkermodule 15 (KOM15)
		Koeling opwekkermodule 17 (KOM17)
Air handling	Air handling module	Luchtmodule 13 (L13)
		Luchtmodule 14 (L14)
		Luchtmodule 15 (L15)
		Luchtmodule 16 (L16)

B2. Example from ISSO 31

Figure B2.1 presents a description of a heat user module in ISSO 31 in Dutch.

3 Meetpunten en meetmethoden hydraulische schakelingen voor verwarming

In dit hoofdstuk worden per hydraulische module (conform ISSO-publicatie 44 opgedeeld naar gebruikersmodulen, distributiemodulen en opwekkermodulen) de benodigde meetpunten per doel gepresenteerd.

Hierbij worden de volgende drie meetdoelen aangehouden:

1. Regelen/Besturen;
2. Beveiligen;
3. Monitoren.

Daarnaast wordt de beschrijving van de gangbare toepassingen van de module en de beschrijving van de functie van de inregelafsluiters weergegeven. Deze omschrijvingen sluiten aan op ISSO-publicatie 44.

De beschrijving van deze functies en inregelafsluiters draagt bij aan de begripsvorming over mogelijke regelingen. Daarnaast hebben inregelafsluiters een functie binnen de diverse bepalingmethoden voor monitoring.

Verdere informatie over hydraulisch gedrag van de modules onder belasting is niet opgenomen aangezien deze uitvoerig in de publicatie ISSO-publicatie 44 is beschreven. Selectie van de modules zal dan ook op basis van ISSO-publicatie 44 moeten plaatsvinden. Vanuit de selectie, gemaakt met behulp van ISSO-publicatie 44, kan deze publicatie gebruikt worden om de juiste meetpunten, meetapparatuur en meetmethoden te selecteren.

De beschrijving van de meetpunten wordt gerelateerd aan de voorkeurstoepassing (functie) van de module.

3.1 Gebruikersmodulen voor verwarming

3.1.1 Warmtegebruikermodule 1 (WGM1)

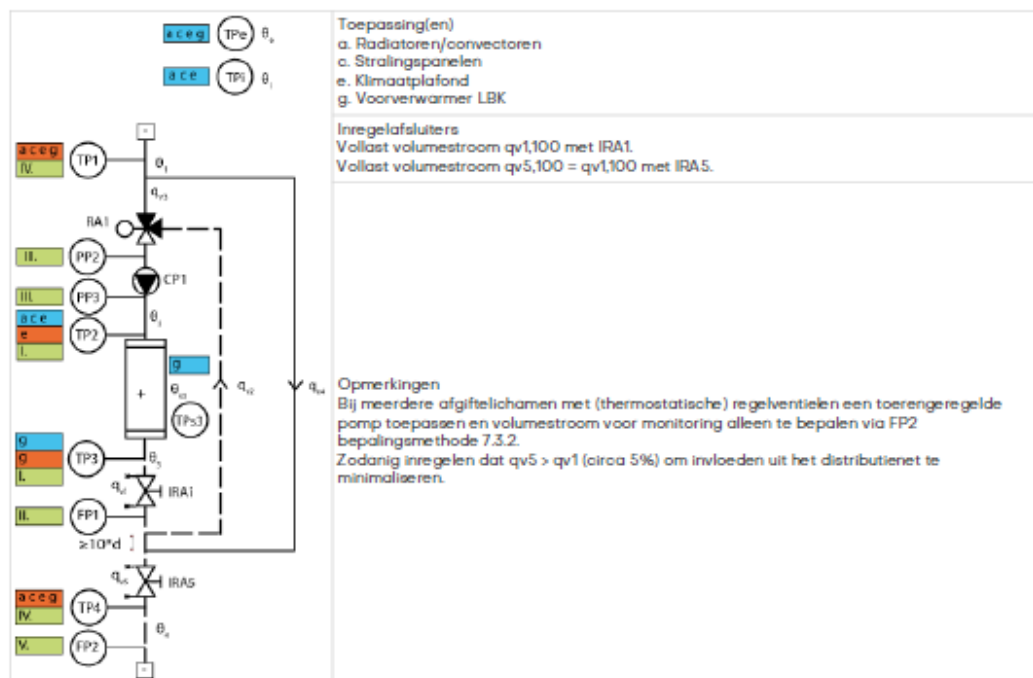


Figure B2.1 heat user module WGM1 (copy from ISSO 31 [4]).

APPENDIX C. DBN EXAMPLES

C1 DBN for a part of the air handling unit of the Kropman building in Breda

Wang et al. [6] researched FDD at the heat recovery wheel (HRW) and the valve of a heating coils system (HCV) of the AHU of the Kropman building in Breda. In Figure C1.1, a P&ID of the AHU is shown with these components depicted.

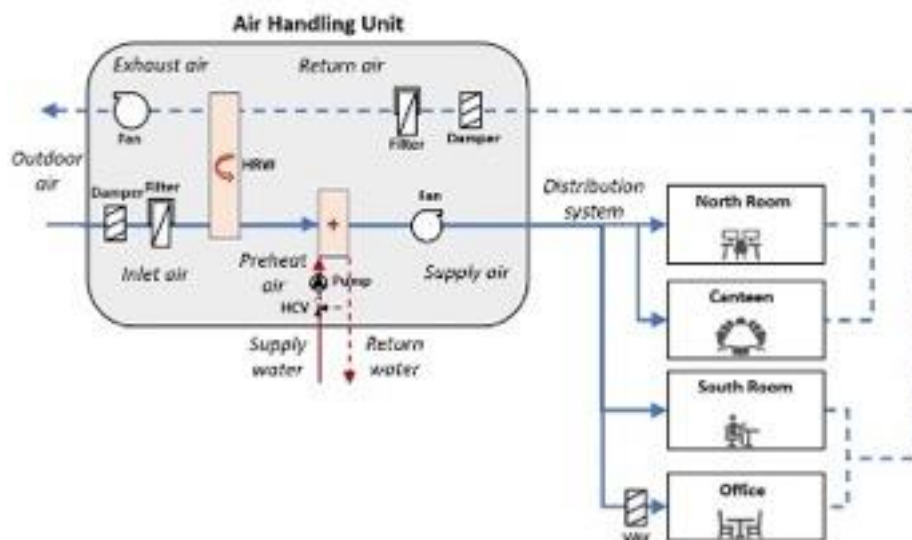


Figure C1.1 P&ID of the air handling in the Kropman building in Breda (from [7]).

The DBN is shown in Figure C1.2.

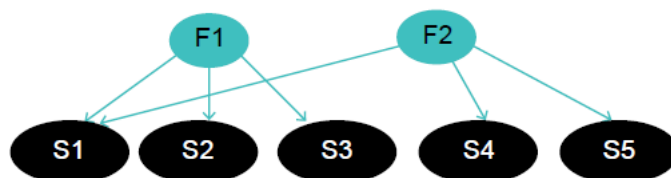


Figure C1.2 DBN for heating coil valve and heat recovery wheel faults.

F1 stands for heating coil valve and F2 for the heat recovery wheel. The fault F1 and F2, and symptoms S1 to S5 are shown in Table C1.2. The symptoms S1 and S3 were data-driven and S2, S4 and S5 knowledge based.

Table C1.2 Systems present in the DBN of Figure C1.2.

Fault	3F type	Symptom	4S type
F1 Energy recovery wheel (HRW)	component	S1 Difference of HCV position prediction	OS
F2 Heating coil valve HCV	component	S2 Difference of setpoint and supply temperature	OS
		S3 HCV openness frozen	OS
		S4 HRW efficiency	EP
		S5 Difference between temperature before and after HRW	balance

C2 DBN FOR AN AIR HANDLING UNIT OF THE BUILDING 28

An FDD case study was applied on one of the air handling units of building 28 of the Technical university of Delft [8] . Figure C2.1 presents the P&ID, present in the BMS.

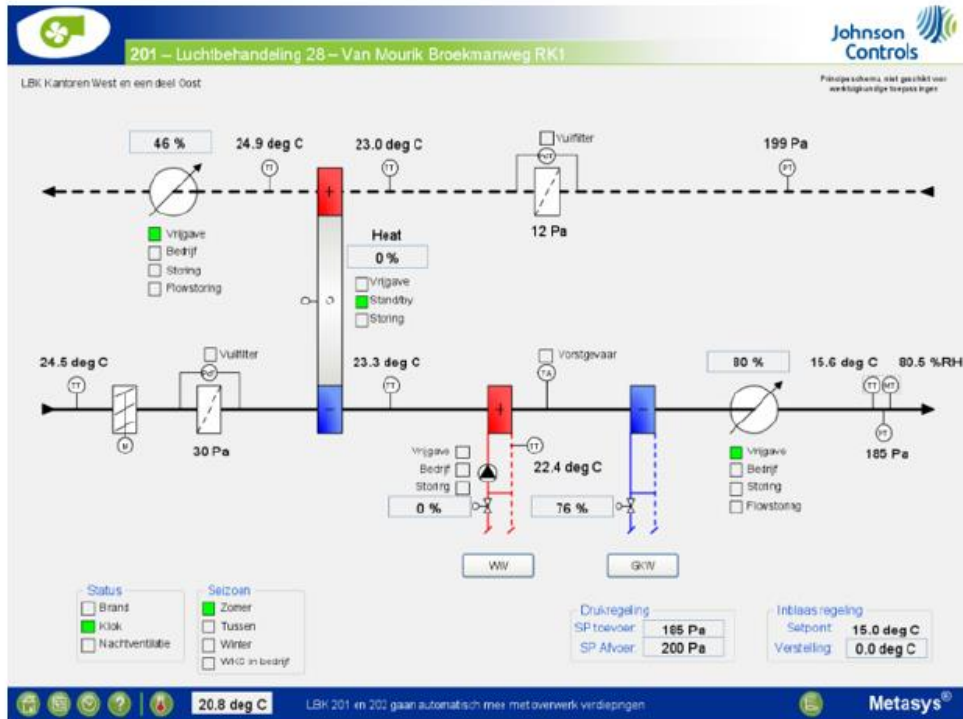


Figure C2.1 P&ID of AHU101 of Building 28 TU Delft (source BMS).

The main thermal energy exchange systems are the energy recovery wheel (ERW), the heat coil (HC) system and the cold coil (CC) system. Next to this, we see an inlet damper, fans and filters, and sensors. Less sensors are present than indicated in ISSO 31. In P&ID sensors are present. As can be seen a temperature sensor after the energy recovery wheel is missing. And also flow rate sensors are not present.

Research was conducted on this AHU based on the 4S3F method. The considered faults and symptoms are shown in Table C2.1.

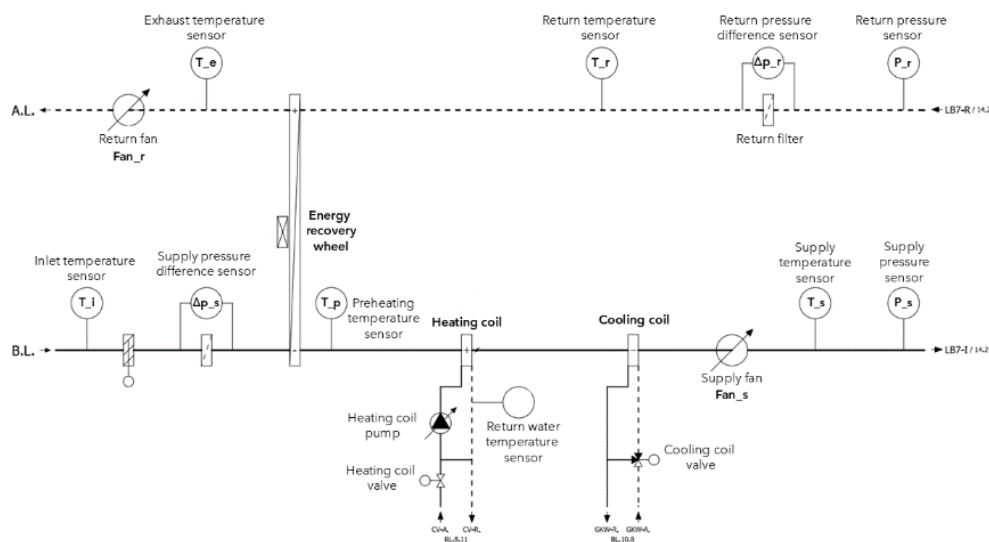


Table C2.1 Faults and symptom present in the AHU case study.

Fault	3F type	Symptom	4S type
F1 Supply fan	component	S1 Temperature deviation T_i and T_o	Balance
F2 Return fan	component	S2 Supply fan alert is present	Additional
F3 Supply filter	component	S3 Difference p_s and $p_{s,set}$ at $0 < U_{s,fan} < 100$	OS
F4 Return filter	component	S4 Difference p_s and $p_{s,set}$	OS
F5 Energy recovery wheel ERW	component	S5 Return fan alert is present	Additional
F6 Supply damper	component	S6 Difference p_r and $p_{r,set}$ at $0 < U_{r,fan} < 100$	OS
F7 Supply pressure sensor p_s	component	S7 Difference p_r and $p_{r,set}$	OS
F8 Return pressure sensor p_r	component	S8 Comparison p_s ,set with design value	OS
F9 Inlet temperature T_i (before ERW)	component	S9 Comparison p_r ,set with design value	OS
F10 Preheated temperature T_p (after ERW)	component	S10 High Δp_s	OS
F11 Supply temperature sensor T_s	component	S11 Supply filter alert present	Additional
F12 Return temperature sensor T_r (before ERW)	component	S12 High Δp_r	OS
F13 Exhaust temperature sensor T_e (after ERW)	component	S13 Return filter alert present	Additional
F14 Supply temperature setpoint T_{set}	component	S14 Low Δp_s	OS
F15 Supply pressure setpoint $p_{s,set}$	control	S15 Low Δp_r	OS
F16 Return pressure setpoint $p_{r,set}$	control	S16A Temperature deviation T_i and T_o B T_i outlier or missing data	Balance OS
F17 ERW control	control	S17A Temperature deviation T_p and T_i at ERW off B T_p outlier or missing data	Balance OS
F18 Heating coil valve control (HCV)	control	S18A Temperature deviation T_s and T_p at HCV & CCV closed B T_s outlier or missing data	Balance
F19 Supply fan control	control	S19 T_r outlier or missing data	OS
F20 Return fan control	control	S20 T_e outlier or missing data	OS
F21 Heating coil (leakage)	control	S21 Temperature deviation T_e and T_r at ERW off	Balance
F22 Heating coil pump (HC failure)	component	S22A Difference T_s and T_{set} at $0 < U_{hcv} < 100\%$ B $U_{hcv} < 100\%$ and $U_{erw} < 100\%$ C U_{hcv} outlier	OS OS OS
F23 Supply filter pressure difference sensor	component	S23 Difference T_s and T_{set}	OS
F24 Return filter pressure difference sensor	component	S24 Heating coil system pump alert	Additional
		S25 Low heating coil efficiency	EP
		S26 Temperature deviation T_s and T_p at HCV closed	Balance

Fault	3F type	Symptom	4S type
		S27A $T_s < T_{set}$ at $T_r > T_o$ and $U_{erw} < 100\%$	OS
		B $U_{erw} > 0\%$ at $T_r < T_o$	OS
		C $T_s > T_{set}$ at $U_{erw} > 0\%$	OS
		D $U_{erw} < 100\%$ and $U_{hcv} > 0\%$	OS
		E U_{erw} outlier	OS
		S28 Low ERW efficiency	EP
		S29 ERW alert present	Additional
		S30 p_s outlier or missing data	OS
		S31 p_r outlier or missing data	OS
		S32 Δp_s outlier or missing data	OS
		S33 Δp_r outlier or missing data	OS
		S34 High or low T_{set}	OS
		S35	

The sensor variables are depicted in Figure 2.2. $U_{s,fan}$ stands for the rotation speed (0..100%) of the supply fan and $U_{r,fan}$ for the return fan. $p_{s,set}$ is the setpoint of the supply pressure and $p_{r,set}$ is the setpoint of the return pressure. T_{set} is the setpoint of the supply temperature. Next to this, T_o stands for the measured outdoor temperature.



Variable	Description
T_i	Inlet temperature
T_p	Preheated temperature after ERW
T_s	Supply temperature
T_r	Return air temperature
T_e	Exhaust temperature after ERW
p_s	Supply pressure
p_r	Return pressure
Δp_s	Pressure drop over inlet filter
Δp_r	Pressure drop over return filter

Figure C2.2 P&ID of AHU101 in Building 28 of TU Delft.

The filter faults have been split into two types of faults: leakage over the filter and fouling.

The additional symptoms S2, S5, S11, S13, S24 and S29 are alerts derived from the BMS. They are linked with high relationship to a component.

Some OS symptoms indicate unrealistic values: S19, S20 and S30 to S33. The (temperature) balance symptoms S1, S16 to S18, S21 and S26 indicate unexpected deviations between two temperatures which should be the same at some on-off conditions of the thermal energy components. These symptoms help to estimate sensor faults.

The symptoms S3, S4, S7, S22, S23 and S27 compare a controlled state with the setpoint. The pressure setpoints present in the BMS are compared with those in documents by symptoms S8 and S9. Next to this, S34 indicates low or high supply temperature setpoints.

In addition, OS symptom are present for low or high pressure drops over the filters: S10, S12, S14 and S15.

Furthermore, two EP symptoms (S25 and S28) for heating coil and ERW efficiencies are present.

Strong and weak links between faults and symptoms are distinguished (90 and 30% probabilities).

The corresponding DBN is shown in Figure C2.2.

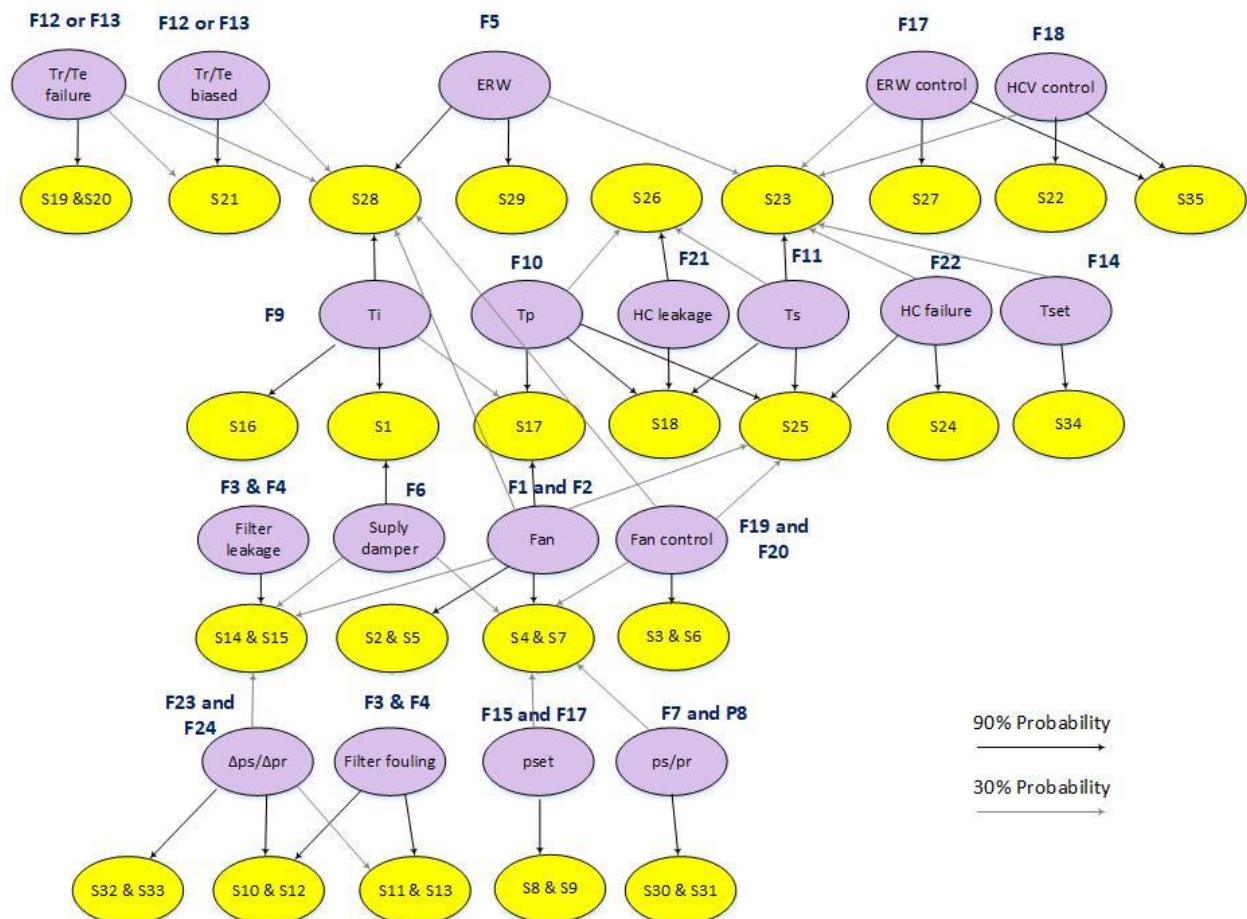


Figure C2.2 DBN AHU 201 Building 28.

35 symptoms were distinguished. See Table C2.1, which shows the 4S type for each symptom.

C3 DBNS FOR THE HYDRONIC THERMAL SYSTEM OF THE BUILDING OF THE HAGUE UNIVERSITY IN DELFT

In this appendix DBN models realized and tested (see [1]) for the hydronic HVAC system of the building of The Hague University of Applied Sciences (THUAS) in Delft are shown. The symptoms in these DBNs are all knowledge based.

C3.1 DBN at Level C

Figure C3.1 presents a P&ID for a heat pump.

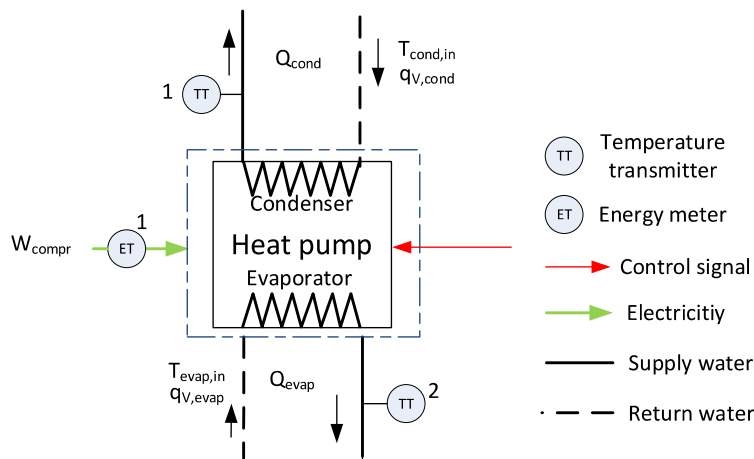


Figure C3.1 A P&ID of a heat pump.

Faults and symptoms which could be distinguished in this P&ID are shown in Table C3.1.

Table C3.1. Faults and Symptoms present in Figure C3.1.

Fault	3F type	Symptom	4S type
F1 Heat pump	component	S1 Capacity heat pump: nominal power of the heat pump	EP
F2 Energy sensor ET1	component		
F3 Temperature sensor TT1	component	S2 Energy balance heat pump	balance
F4 Temperature sensor TT2	component	S3 COPheat_pump	EP
F5 Model return temperature condenser	model		
F6 Model flow rate condenser	model		
F7 Energy model heat pump	model		
F8 Model flow rate evaporator	model		
F9 Model return temperature evaporator	model		

The corresponding DBN is shown in Figure C3.2. Note that the sensors are placed at different location than at the heat pump system!

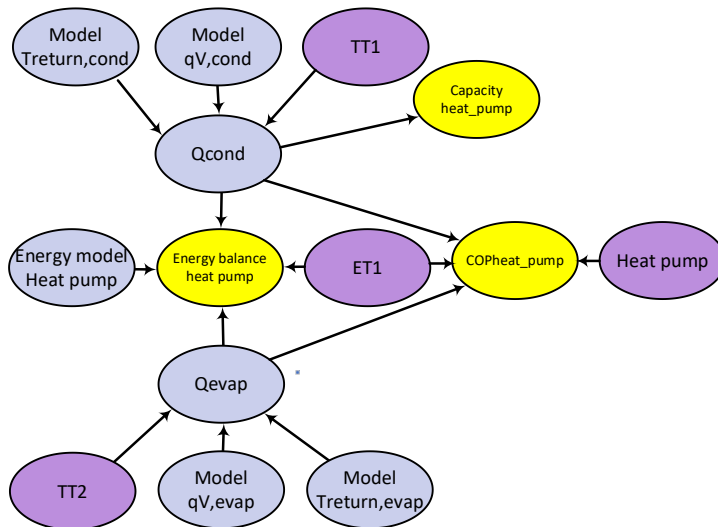


Figure C3.2. DBN model for a heat pump.

C3.2 DBNs at Level B

C3.2.1 Heat pump system vs 1

Figure C3.3 presents as example a P&ID of a heat pump system. Here, it is assumed that all needed temperature and flow sensors are installed.

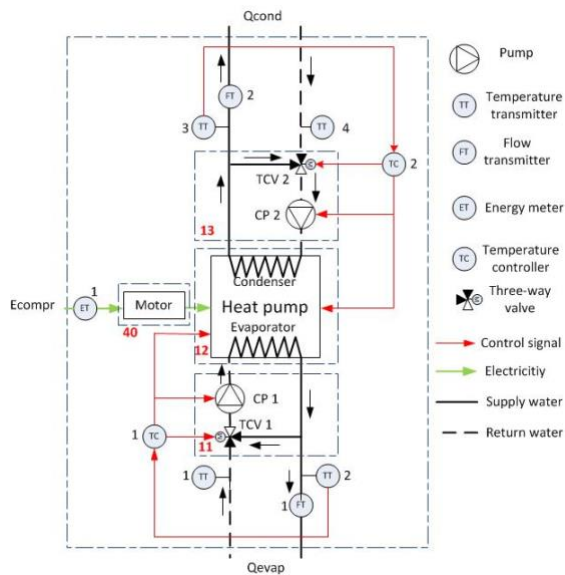


Figure C3.3 P&ID of a heat pump system.

Table C3.2 presents possible fault and symptoms in this generator module.

Table C3.2. Symptoms present in Figure C3.3.

Fault	3F type	Symptom	4S type
F1 Heat pump	component	S1 Supply hot water temperature	OS
F2 Control hot water temperature	control	S2 Energy balance heat pump	Balance
F3 Control hot water temperature	control	S3 COPheat_pump	EP
F4 Temperature sensor TT1	component	S4 Supply cold water temperature	OS
F5 Temperature sensor TT2	component		

Fault	3F type	Symptom	4S type
F6 Temperature sensor TT3	component		
F7 Temperature sensor TT4	component		
F8 Flow sensor FT1	component		
F9 Flow sensor FT2	component		
F10 Electricity meter ET1	component		

In the control fault nodes, faults of controllers and actuators (valves) are included. Sensors are handled as separate component faults. Table C3.3 presents the Faults-relation table for this heat pump system.

Table C3.3 Faults-relation table for a heat pump system.

Faults	Heat pump	Control outlet water temperature of the evaporator	Control outlet water temperature of the condenser	Sensor TT1	Sensor TT2	Sensor TT3	Sensor TT4	Sensor FT1	Sensor FT2	Meter ET1
Symptoms										
Energy balance										
COP heat pump in heating mode										
Outlet water temperature evaporator										
Outlet water temperature condenser										

The corresponding 4S3F DBN model is shown in Figure C3.4. In this DBN model three model fault nodes (blue) are added for calculation of Q_{cond} and Q_{evap} and for the energy model of the heat pump in which Q_{losses} is incorporated.

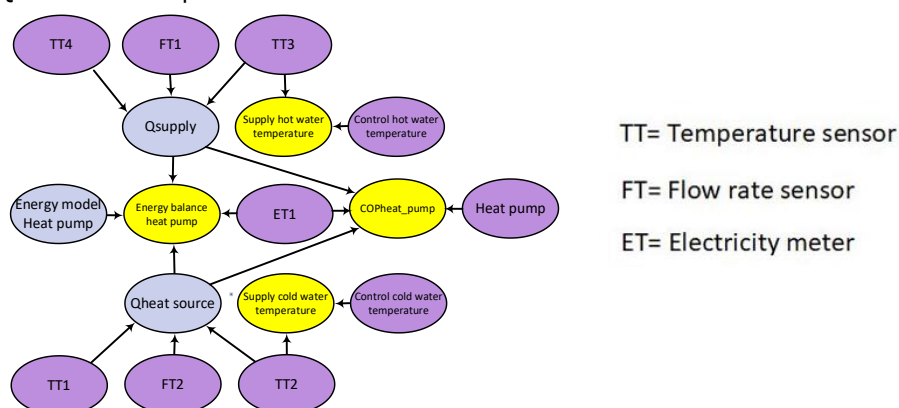


Figure C3.4 4S3F DBN model for a heat pump system.

C3.2.2 Heat pump system vs 2.

Figure C3.5 shows another DBN for a heat pump system. In addition to the DBN of Figure C3.4, enthalpy nodes are present. Model fault nodes are colored light purple. Table 3.4 presents the faults and symptoms present in this DBN.

Table C3.3. Faults and symptoms present in Figure C3.3.

Fault	3F type	Symptom	4S type
F1 Model COP heat pump	model	S1 Qbalance_heatpump: heat balance heat pump	balance
F2 Model EER heat pump	model	S2 Qbalance system C: heat balance heat pump system	balance
F3 Model heat pump system C	model	S3 Qbalance condenser module: heat balance condenser heat pump	balance
F4 State pump in BMS CP04_01	control	S4 Qbalance evaporator module: heat balance evaporator heat pump	balance
F5 State pump in BMS CP04_02	control	S5 COP heat pump	EP
F6 Temperature sensor TT04_01	component	S6 EER heat pump	EP
F7 Temperature sensor TT04_02	component	S7 TT04-TT05: temperature difference TT04 and TT05 at Sunday night	balance
F8 Temperature sensor TT04_03	component	S8 TT04-TT06: temperature difference TT04 and TT06 at Sunday night	balance
F9 Temperature sensor TT04_04	component	S9 NEcond: ignoring faults at condenser side of heat pump	additional
F10 Temperature sensor TT04_05	component	S10 NEevap: ignoring faults at condenser side of heat pump	additional
F11 Temperature sensor TT04_06	component		
F12 Electricity meter Whp	component		
F13 Flow sensor FT04_01	component		
F14 Flow sensor FT04_02	component		

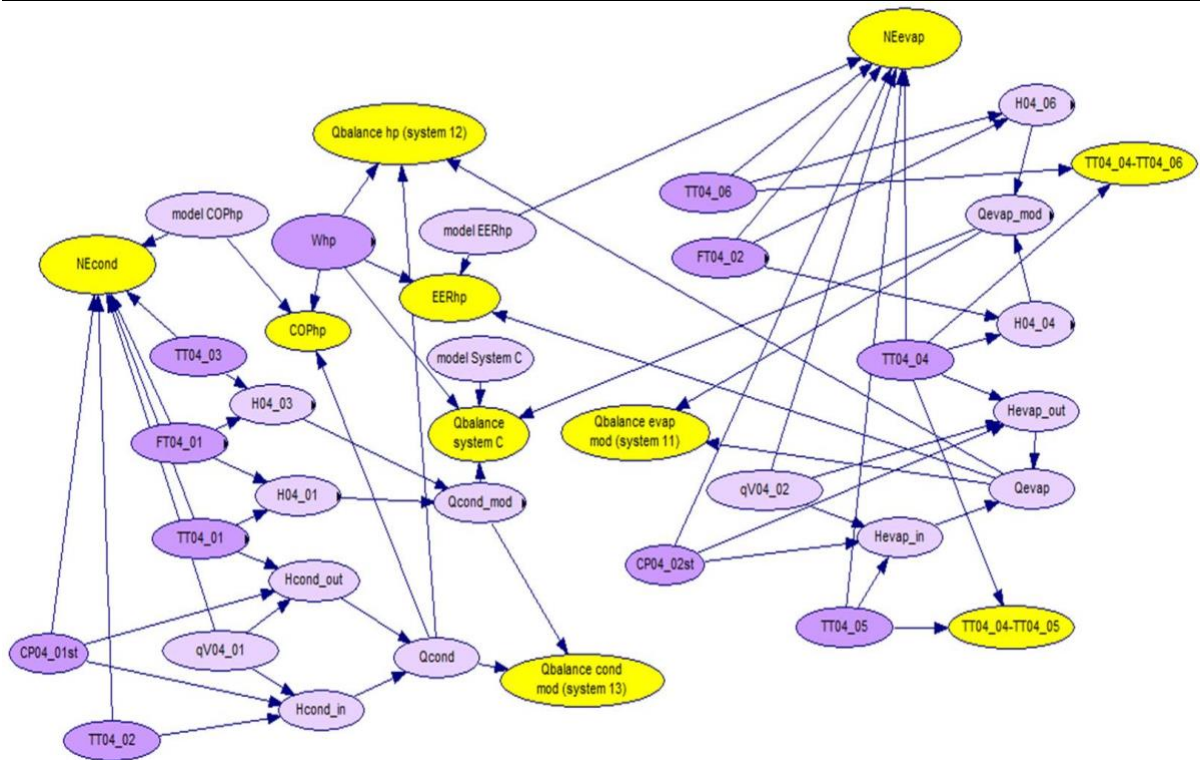


Figure C3.5. Example specific heat pump system DBN model. At level B.

C3.2.3 ATES system

Figure C3.6 presents a P&ID for the thermal energy system of the THUAS building in which a heat pump, a gas boiler and an ATES system are present.

Table C3.6 presents the faults and symptoms which could be present.

Table C3.6. Symptoms present in Figure C3.6.

Fault	3F type	Symptom	4S type
F1 Sensor inlet temperature primary circuit	component	S1 Supply primary water temperature	balance
F2 Sensor outlet temperature primary circuit	component	S2 Energy balance heat exchanger ATES system (TSA)	balance
F3 Sensor water flow primary circuit	component		
F4 Sensor inlet temperature well ATES system	component		
F5 Sensor outlet temperature well ATES system	component		
F6 Sensor water flow ATES system	component		
F7 State well pumps (load or unload ATES)	model		
F8 Control inlet temperature well ATES system	control		

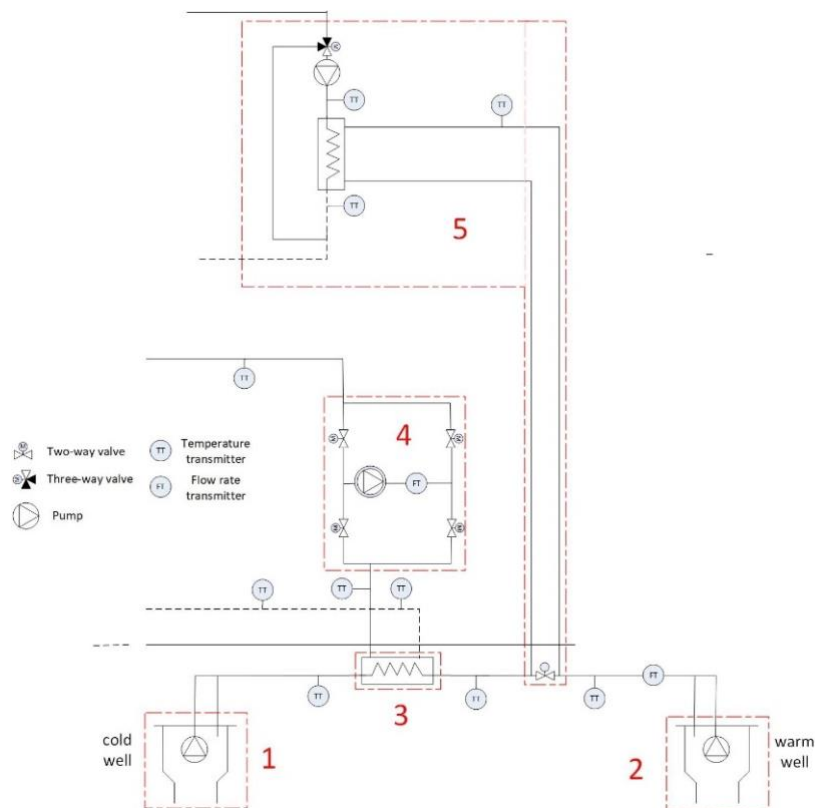


Figure C3.6 A P&ID of the ATES system.

The corresponding DBN for the system containing numbers 1 to 3, is shown in Figure C3.7.

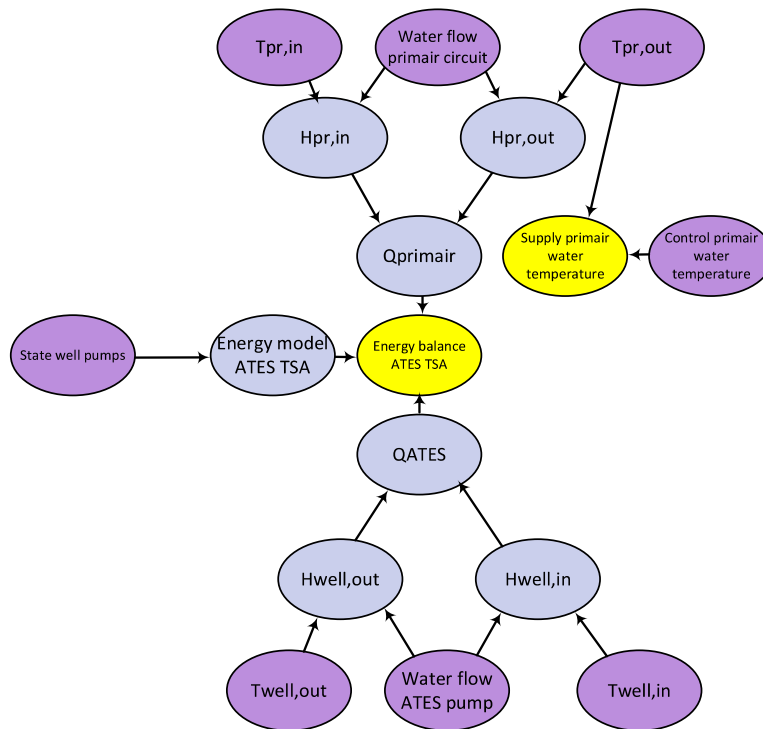


Figure C3.7. A DBN for the ATES system of the THUAS building.

C3.3 DBN at Level A

C3.3.1 Whole hydronic HVAC system for energy performance purposes

Figure C3.8 shows a DBN applied for energy performances diagnosis of the thermal energy system of the building of the Hague University of Applied Sciences in Delft.

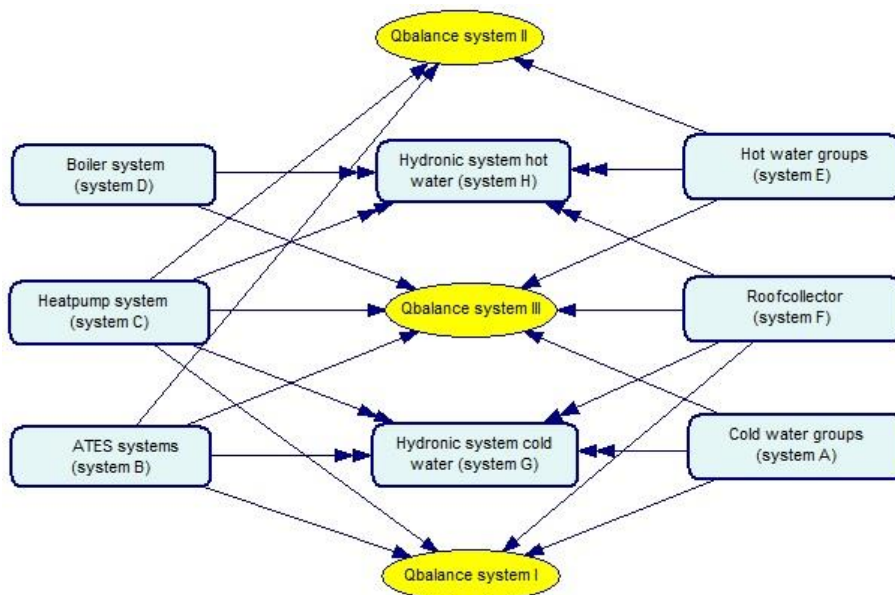


Figure C3.8. Example specific DBN model at level A with balance symptoms.

The hydronic thermal system consists of DBNs for heat and cold generation modules with a heat pump, a gas boiler and an ATES system. In addition, DBNs for hot and cold water distribution modules and furthermore, DBNs for heat and cold user modules.

In this figure, three balance symptoms are present which are shown in Table C3.7.

Table C3.7 Nodes present in the DBN of Figure C3.8.

Fault	3F type	Symptom	4S type
F1 Boiler system	component	S1 Qbalance I: energy balance cold water system	Balance
F2 Heat pump system	component	S2 Qbalance II: energy balance hot water system	Balance
F3 ATEs system	component	S3 Qbalance III: energy balance thermal energy system	Balance
F4 Hydronic system hot water	component		
F5 Hydronic system cold water	component		
F6 Hot water groups	component		
F7 Cold water groups	component		
F8 Roof collector system	component		

Additional faults and symptoms are present inside the DBNs of the 8 hydronic modules. For instance, the DBN of the heat pump module is shown in Figure C3.9. In this research, temperature sensor faults are not taken into account because these faults are corrected by preprocessing (therefore, also the 4S3F method is applied! See Section C3.3.4).

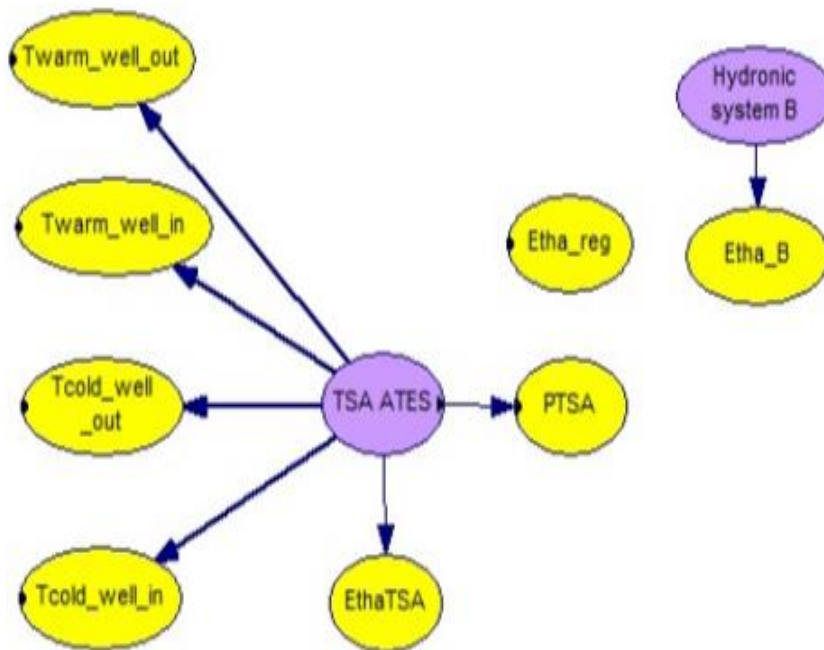


Figure C3.9 DBN model of the heat pump system (system C) node in Figure C3.8.

As help to set up the whole DBN with sub DBNs, a table with cross links between the faults and the symptoms is created. See Table C3.8.

C3.3.4 Whole hydronic HVAC system for sensor fault purposes

Figure C3.10 shows the DBN for sensor fault diagnosis applied in [1]. In this figure, the eight hydronic modules are present as DBN nodes as in Section C3.3.3. These DBN submodels contain sensor faults as nodes. See Section C3.2.2 in which the DBN of the heat pump module is discussed.

Table C3.9 shows the present faults and symptoms in Figure C3.10.

Table C3.9 Faults and symptoms present in Figure C3.10.

Fault	3F type	Symptom	4S type
F1 Boiler system	component	S1 Phw: nominal power of the heat generation system	EP
F2 Heat pump system	component	S2 SCOPhw: Seasonable COP of the heat supply to the hot water system	EP
F3 ATEs system	component	S3 SEERcw: Seasonable COP of the cold supply to the cold water system	EP
F4 Hydronic system hot water	component	S4 SCOProof: Seasonable COP of the heat supply to the roof	EP
F5 Hydronic system cold water	component	S5 Preg: nominal power of the regeneration of the ATEs system	EP
F6 Hot water groups	component	S6 Pcw: nominal power of the cold generation system	EP
F7 Cold water groups	component	S7 SCOPreg: Seasonable COP of regeneration of the ATEs system	EP
F8 Roofcollector system	component		

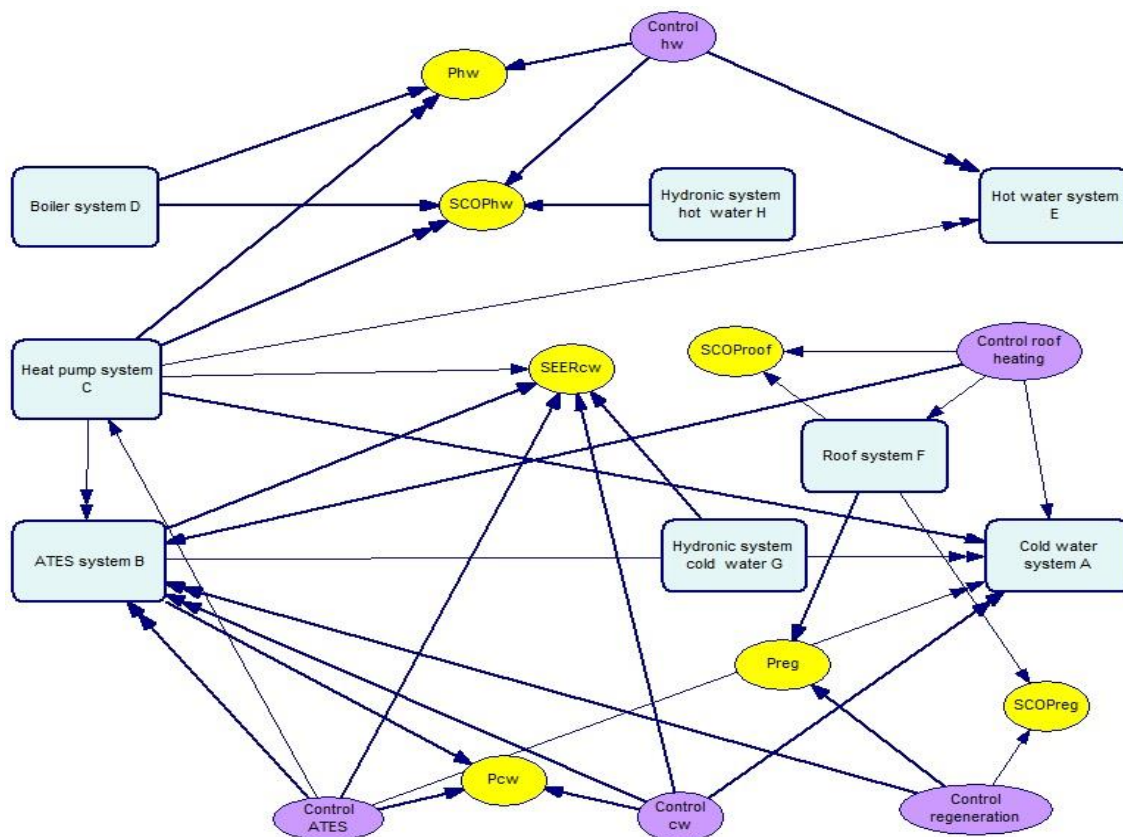


Figure C3.10 Example specific DBN model at level A with energy performance and operational state symptoms (derived from [1])

C4 DBNS FOR THE THERMAL SYSTEM OF BUILDING 28 OF TUDELFT

In this appendix the DBN model at level A is shown, realized for the HVAC system of building 28 in Delft. Figure C4.1 presents a schematic of this HVAC system.

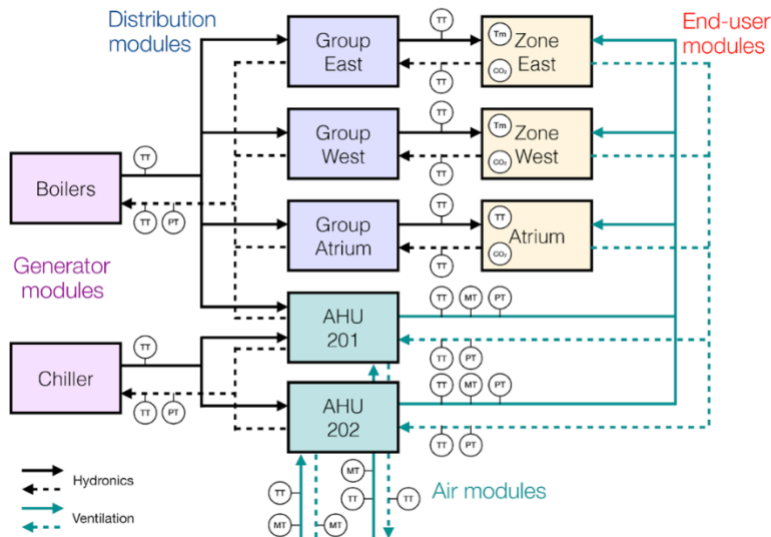


Figure C4.1 Schematic of the HVAC system of building 28 in Delft.

The whole system consists of two generator systems (boilers and chiller), two air handling units (AHU201 and AHU202), three groups containing distribution and user systems (Group East, West and Atrium) and three end-user groups at room level (Zone East, Zone West and Atrium). The faults assumed are the groups and their controls. See faults F1 to F20 in Table C4.1. Next to this faults multiple sensor faults are present (F21 to Fxx): 12 sensors in the hydronic system, 16 sensors at the supply and return air of the air handling units and multiple air sensors (temperature and CO₂) in the rooms. In this Table, the symptoms considered are shown.

Figure C4.1 presents the corresponding DBN. The component faults F1 to F10 are present as nodes (thus not as DBN node). As can be seen, many n to n-relationships are present between faults and symptoms. For instance, a bad mean indoor temperature (depicted as $T_{i,mean}$) could be effected by malfunctioning of one of the thermal energy groups, the user groups or one of the air handlings units (F1 to F20).



Table C4.1 Faults and symptoms in experiment whole HVAC system Building 28 of TU Delft ($n=1$ or 2 , $i=1$ to 3).

Fault	3F type	Symptom	4S type
F1 Boilergroup	component	S1 $T_{b,sup}$ boiler supply temperature	OS
F2 Chiller group	component	S2 $T_{b,set}$ boiler setpoint temperature	OS
F3 Hydronic group 1 (East)	component	S3 $T_{b,ret}$ boiler return temperature	OS
F4 Hydronic group 2 (West)	component	S4 $P_{b,ret}$ boiler return pressure	OS
F5 Hydronic group 3 (Atrium)	component	S5 $T_{c,sup}$ chiller supply temperature	OS
F6 Air handling unit AHU 201	component	S6 $T_{c,ret}$ chiller return temperature	OS
F7 Air handling unit AHU 202	component	S7 ΔT_c chiller sensor bias at chiller off	balance
F8 Air group 1 (Zone East)	component	S8 $P_{c,ret}$ chiller return pressure	OS
F9 Air group 2 (Zone West)	component	S9 $T_{dist,i,sup}$ hydronic group i supply temperature	OS
F10 Air group 3 (Zone Atrium)	component	S10 $T_{dist,i,ret}$ hydronic group i return temperature	OS
F11 Boilers control	control	S11 $T_{n,sup}$ AHU n supply temperature	OS
F12 Control Chiller group	control	S12 $T_{n,set}$ AHU n setpoint temperature	OS
F13 Control Hydronic group 1 (East)	control	S13 $T_{n,ret}$ AHU n return temperature	OS
F14 Control Hydronic group 2 (West)	control	S14 $P_{n,sup/set}$ AHU n supply/return pressure	OS
F15 Control Hydronic group 3 (Atrium)	control	S15 $T_{i,min}$ zone i minimum temperature	OS
F16 Control Air handling unit AHU 201	control	S16 T_i zone i temperature comfort range	EP
F17 Control Air handling unit AHU 202	control	S17 $CO_{2,i}$ zone i CO2 sensor bias	balance
F18 Control Air group 1 (Zone East)	control	S18 $CO_{2,i,max}$ zone i maximum room CO2	OS
F19 Control Air group 2 (Zone West)	control	S19 $RH_{n,sup}$ AHU n relative humidity	EP
F20 Control Air group 3 (Zone Atrium)	control		
F21 Sensor outdoor temperature	component		
F22 to Fxx Other sensors	component		

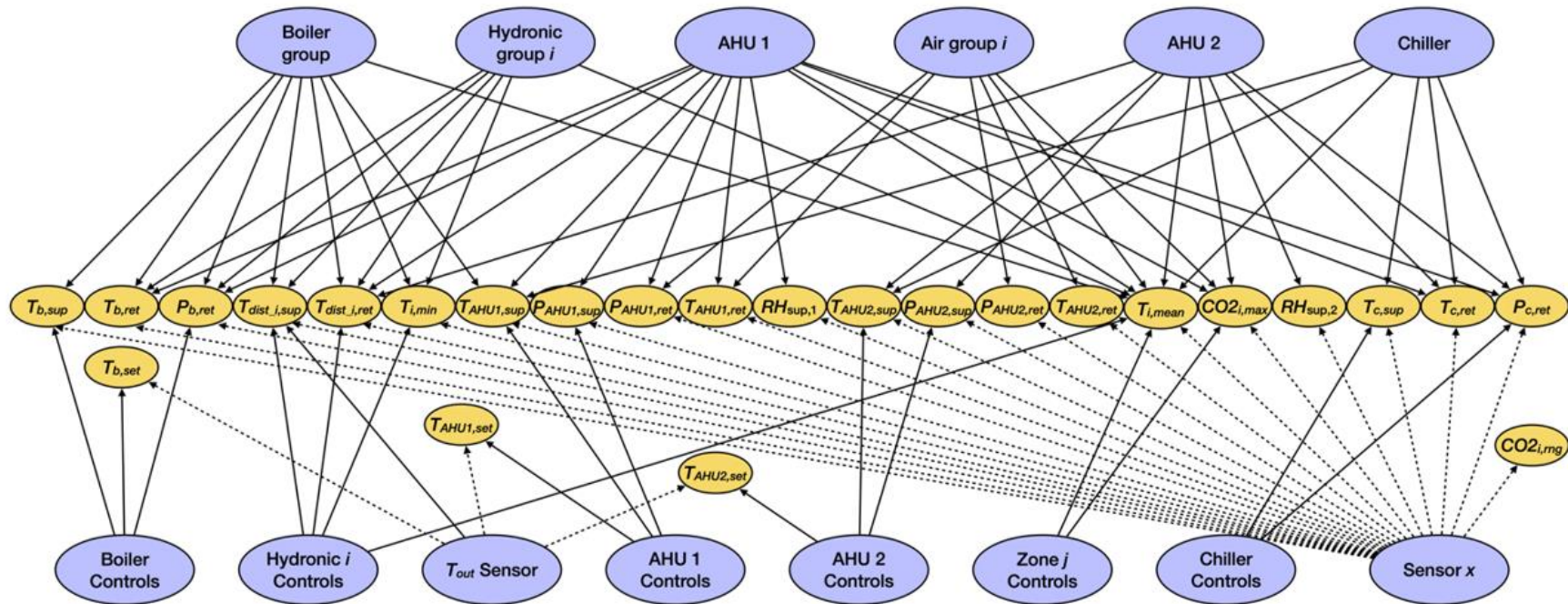


Figure C4.2 DBN of the HVAC system of Building 28.

C5 DBN OF THE DCV SYSTEM OF THE THUAS BUILDING IN DELFT

Figure C5.1 shows the P&ID based on the demand controlled ventilation system of the THUAS building in Delft.

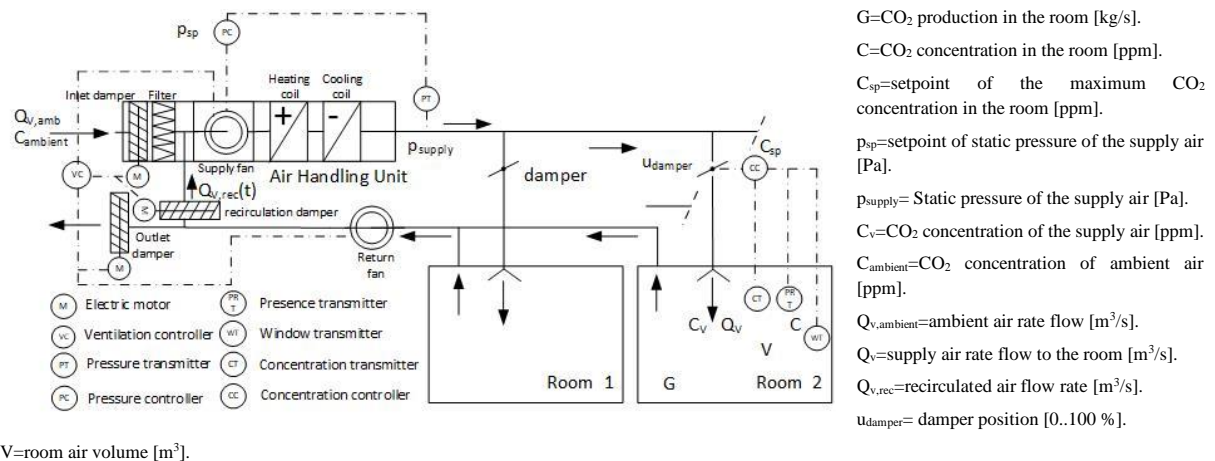


Figure C5.1 P&ID for a demand controlled ventilation (DCV) system (from [1]).

Table C5.1 shows the faults and symptoms considered.

Table C5.1 Faults and symptom considered in the DCV FDD.

Nr	Fault	Type	Nr	Symptom	Type
F1	Occupancy	Control	S1	High CO2 and high qV	OS
F2	CO2 sensor	Component	S2	CO2 unrealistic	OS
			S3	CO2 missing	OS
			S4	Δ CO2 neighbours	Balance
			S5	qV_AHU=0	OS
F3	AHU	Component	S6	qV=0	OS
			S7	High CO2 and qV=0	OS
			S8	Δ CO2 and PIR=0	Balance
F4	PIR sensor	Component	S9	Presence outside working hours	OS
			S10	High CO2 and qV=0	OS
F5	Damper	Component	S11	High CO2 and low qV	OS
			S12	Low CO2 and qV>0	OS
			S13	qV=0	OS
			S14	qV unrealistic	OS
F6	qV sensor	Component	S15	qV missing	OS
			S16	qV missing	OS
F7	BMS	Component	S17	CO2 missing	OS
			S18	High CO2 and qV=0	OS
F8	Window control	Control	S18	High CO2 and qV=0	OS
F9	CO2 control	Control	S19	High CO2 and low qV	OS

In [1] a DBN is setup for DCV FDD which is presented in Figure C5.2.

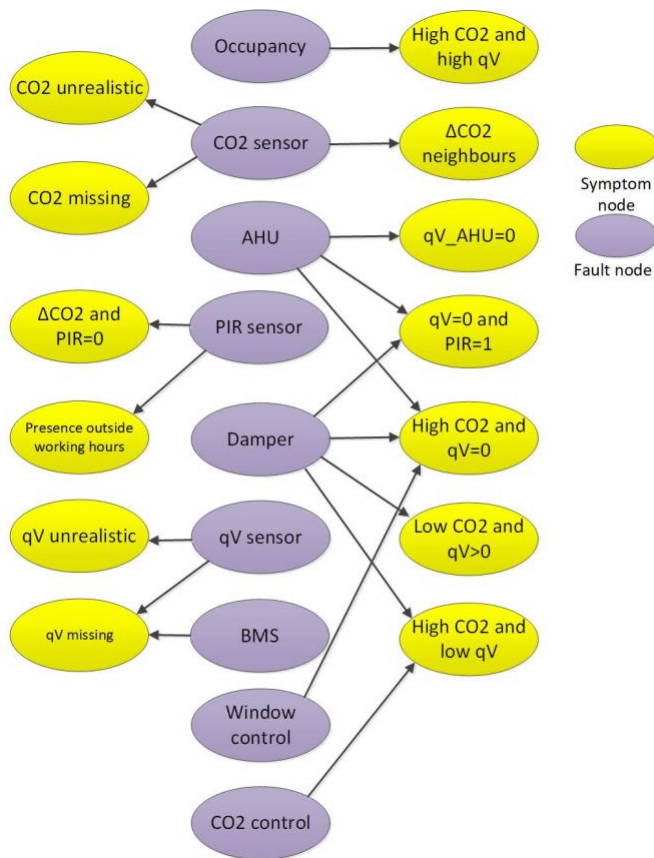


Figure C5.2 DBN for the DCV FDD THUAS.

In this DBN, a fault node is present for the air handling unit (AHU). Furthermore, one fault node for the building management system (BMS) and fault nodes at room level, as well component (three sensors and a room damper) and control (by occupant, CO₂ control and window openness control).



APPENDIX D. SYMPTOMS FOR AN AIR HANDLING UNIT

In this appendix, symptoms with their rules which are applied for the DBNs at level B for an air handling unit (see Section 5) are presented.

Failure of components

Most BMSs present alerts when a component failures:

S1a : Rule: $A_{erw}=on$.		Fault: ERW
S1b : Rule: $A_{fan_s}=on$.		Fault: supply fan
S1c : Rule: $A_{fan_r}=on$.		Fault: return fan
S1d: The pressure drop exceeds the maximum value.	Rule: $A_{filter_s}=on$.	Fault: supply filter
S1e: The pressure drop exceeds the maximum value.	Rule: $A_{filter_r}=on$.	Fault: return filter

Incorrect HVAC mode

These symptoms are related to incorrect on-off control at working and non-working hours.

Switch condition

S2a : The ERW is on during non-working hours.	Rule: $u_{erw}>0\%$ while $clock=off$.	Fault: ERW control
S2b : The HC system is on during non-working hours.	Rule: $TP6>TP5$ while $clock=off$.	Fault: HC system
S2c : The supply fan is on during non-working hours.	Rule: $u_{fan_s}>0\%$ while $clock=off$.	Fault: control supply fan
S2d : The supply fan is off during working hours.	Rule: $u_{fan_s}=0\%$ while $clock=on$.	Fault: control supply fan
S2e : The return fan is on during non-working hours.	Rule: $u_{fan_r}>0\%$ while $clock=off$.	Fault: control return fan
S2f : The return fan is off during working hours.	Rule: $u_{fan_r}=0\%$ while $clock=on$.	Fault: control return fan

Incorrectly combined conditions

S2g: heat and cold is supplied simultaneously.	Rule: $TP6>TP5$ and $TP6>TP4$.	Fault: HC or CC system
------------------------------------------------	---------------------------------	------------------------

Operational temperature states

Preheated temperature TP5

The ERW tries to reach the set point.

Preheated temperature TP5 after ERW is lower than expected

S3a: The preheated temperature is not derived with maximum rotation speed of ERW.

Rule: $TP5 < \min(TP2 + \eta_{expected,max}(TP1 - TP2), T_{set})$ with $TP1>TP2$, $clock=on$, $u_{fan_s}>0\%$ and $u_{erw}=100\%$. Fault: ERW or TP5

S3b: The preheated temperature is not derived while rotation speed is not maximum.

Rule: $TP5 < \min(TP2 + \eta_{expected,max}(TP1 - TP2), T_{set})$ with $TP1>TP2$, $clock=on$, $u_{fan_s}>0\%$ and $u_{erw}<100\%$. Fault: ERW control or TP5

S3c: The preheated temperature is not derived at summer condition.

Rule: $TP5 < \min(TP2, T_{set})$ with $TP1<TP2$, $clock=on$, $u_{fan_s}>0\%$ and $u_{erw}>0\%$. Fault: ERW control or TP5

Preheated temperature TP5 after ERW is higher than expected

S3d: The preheated temperature is higher than T_{set} at summer condition

Rule: $TP5 > \min(TP2 + \eta_{expected}(TP1 - TP2), T_{set})$ with $TP1<TP2$, $clock=on$, $u_{fan_s}>0\%$ and $u_{erw}=100\%$. Fault: ERW or TP5

S3e: The preheated temperature is not derived while rotation speed is not maximum.

Rule: $TP5 > \min(TP2 + \eta_{expected,max}(TP1 - TP2), T_{set})$ with $TP1<TP2$, $clock=on$, $u_{fan_s}>0\%$ and $u_{erw}<100\%$. Fault: ERW control or TP5

S3f: The preheated temperature is too high at winter condition.

Rule: $TP5 > \min(TP2 + \eta_{expected}(TP1 - TP2), T_{set})$ with $TP1>TP2$, $clock=on$, $u_{fan_s}>0\%$ and $u_{erw}>0\%$. Fault: ERW control or TP5

Supply temperature TP4

TP4 is controlled by the setpoint at clock time.

Supply temperature TP4 is lower than the setpoint T_{set} .

S3g: Supply temperature is not derived

Rule: $TP4 < T_{set}$ at $TP6=TP5$, $clock=on$, $u_{fan_s}>0\%$, $u_{erw}>0\%$ Fault: HC system or TP4



S3h: Supply temperature is too low by cold supply.

Rule: $TP4 < T_{set}$ at $TP4 > TP6$, $clock=on$, $ufan_s > 0\%$.

Fault: CC system or TP4

Supply temperature TP4 is higher than the setpoint Tset.

S3i: Supply temperature is too high because heat is supplied by HC system.

Rule: $TP4 > T_{set}$, $TP6 > TP5$, $clock=on$, $ufan_s > 0\%$.

Fault: HC system or TP4

S3j: Supply temperature is not derived at summer conditions because too little cold is supplied.

Rule: $TP4 > T_{set}$, $TP6 = TP5$, $clock=on$, $ufan_s > 0\%$.

Fault: CC system or TP4

S3k: Supply temperature is not derived because rotation speed ERW lower than maximum.

Rule: $TP4 > T_{set}$, $clock=on$, $ufan_s > 0\%$, $TP2 < TP1$ and $u_{erw} < 100\%$

Fault: ERW control or TP4

Heated temperature TP6

TP6 is controlled by the setpoint at clock time.

Heated temperature TP6 is lower than the setpoint Tset.

S3l: Desired heated temperature is not derived at full load ERW.

Rule: $TP6 < T_{set}$, $clock=on$, $ufan_s > 0\%$, $TP1 > TP2$ and $u_{erw} = 100\%$.

Fault: HC system or TP6

S3m: Heated temperature is not derived with partial load of ERW.

Rule: $TP6 < T_{set}$, $clock=on$, $ufan_s > 0\%$, $TP1 > TP2$ and $u_{erw} < 100\%$

Fault: ERW control or TP6

Heated temperature TP6 is higher than the setpoint Tset.

S3n: Supply temperature is too high.

Rule: $TP6 > T_{set}$, $TP6 > TP5$, $clock=on$, $ufan_s > 0\%$.

Fault: HC system or TP6

Operational pressure states

Pressure drop filters

S4a: The pressure drop of the supply filter is lower than the expected value. Rule: $PP6 - PP7 \neq 0$ Fault: supply filter

S4b: The pressure drop of the return filter is lower than the expected value. Rule: $PP9 - PP8 \neq 0$ Fault: return filter

Supply pressure

S4c: The supply pressure is lower than the expected one at low fan speed.

Rule: $PP4 < ps_{set}$ while $0 < ufan_s < 100\%$

Fault: control supply fan

S4d: The supply pressure is lower than the expected one at full fan speed.

Rule: $PP4 < ps_{set}$ while $ufan_s = 100\%$

Fault: supply fan

S4e: The supply pressure is higher than the expected one.

Rule: $PP4 > ps_{set}$ while $ufan_s > 0\%$

Fault: control supply fan

Return pressure

S4f: The return pressure is higher than the expected one at low fan speed.

Rule: $PP1 > pr_{set}$ while $0 < ufan_r < 100\%$

Fault: control return fan

S4g: The return pressure is higher than the expected one at full fan speed.

Rule: $PP1 > pr_{set}$ while $ufan_r = 100\%$

Fault: return fan

S4h: The return pressure is lower than the expected one.

Rule: $PP1 < pr_{set}$ while $ufan_r > 0\%$

Fault: control return fan

Inlet pressure

S4i: The inlet damper is frozen closed

Rule: $PP6 < t$ while $0 < ufan_r < 100\%$

Fault: inlet damper

Energy performance

S5a: Temperature efficiency ERW at supply air side too low while ERW at maximum speed

Rule: $\frac{TP5 - TP2}{TP1 - TP2} < \eta_{expected}$ with $u_{erw} = 100\%$

Fault: ERW

S5b: Temperature efficiency ERW at supply air side too low while ERW at low speed

Rule: $\frac{TP5 - TP2}{TP1 - TP2} < \eta_{expected}$ with $u_{erw} < 100\%$

Fault: ERW control

S5c: Heating coil capacity lower than expected

Rule: $\max(\Phi_{V,pc}(TP6 - TP5)) < P_{HC,nom}$

Fault: heating coils system

S5d: Cooling coil capacity lower than expected



Rule: $ \min(\phi_v \rho c(TP4 - TP6)) < P_{cc,nom}$	Fault: cooling coils system
S5e: Supply fan efficiency lower than expected	
Rule: $\frac{FP4.(PP4-PP6)}{P_{fan,s}} < \eta_{expected}$ during Δt	Fault: supply fan
S5f: Return fan efficiency lower than expected	
Rule: $\frac{FP1.(Pomg-PP8)}{P_{fan,r}} < \eta_{expected}$ during Δt	Fault: return fan
S5g: Energy consumption of supply fan higher than expected	
Rule: $\Sigma P_{fan,s} \Delta t > W_{fan,expected}$	Fault: control supply fan or supply fan
S5h: Energy consumption of return fan higher than expected	
Rule: $\Sigma P_{fan,r} \Delta t > W_{fan,expected}$	Fault: control return fan or return fan
S5i: Supplied heat is higher than expected	
Rule: $\Sigma \phi_v \rho c(TP6 - TP5) \Delta t > Q_{heating coil,exp}$ with $TP5 < Tset$	Fault: ERW or ERW control
S5j: Supplied cold is higher than expected	
Rule: $\Sigma \phi_v \rho c(TP4 - TP6) \Delta t > Q_{cooling coil,exp}$ with $TP5 > Tset$	Fault: ERW or ERW control

Balances

S6a: Preheated temperature has to be the same as the supply temperature with AHU is off.	
Rule: $TP5 \neq TP4$ when clock=off	Fault: TP5 or TP4
S6b: Heated temperature has to be the same as the supply temperature with AHU is off.	
Rule: $TP6 \neq TP4$ when clock=off	Fault: TP6 or TP4
S6c: Heated temperature has to be the same as the preheated temperature with AHU is off.	
Rule: $TP6 \neq TP5$ when clock=off	Fault: TP6 or TP5
S6d: Supply pressure has to be very low with $ufan_s=0\%$.	
Rule: $PP4 > 5?pa$ when clock=off	Fault: PP4
S6e: Return pressure has to be very low with $ufan_r=0\%$.	
Rule: $PP1 > 5?pa$ when clock=off	Fault: PP1
S6f: Pressure drop over supply filter has to be very low with $ufan_s=0\%$.	
Rule: $PP6-PP7 > 10?pa$ when clock=off	Fault: PP6-PP7
S6g: Pressure drop over return filter has to be very low with $ufan_r=0\%$.	
Rule: $PP8-PP9 > 10?pa$ when clock=off	Fault: PP8-PP9
S6h: Preheated temperature has to be the same as the inlet temperature with ERW is off.	
Rule: $TP5 \neq TP2$ when $u_{erw}=0$.	Fault: TP5 or TP2
S6i: Supply temperature has to be the same as the inlet temperature with ERW is off and $u_{hcv}=0$ and $u_{ccv}=0$.	
Rule: $TP4 \neq TP2$ when $u_{erw}=0$, $u_{hcv}=0$ and $u_{ccv}=0$.	Fault: TP4 or TP2

Setpoints

S7a: Setpoint supply temperature is higher than the designed one. Rule: $Tset > Tdesign$	Fault: Tset
S7b: Setpoint supply temperature is lower than the designed one. Rule: $Tset < Tdesign$	Fault: Tset
S7c: Setpoint supply pressure is higher than the designed one. Rule: $ps_set > ps_design$	Fault: ps_set
S7d: Setpoint supply pressure is lower than the designed one. Rule: $ps_set < ps_design$	Fault: ps_set
S7e: Setpoint return pressure is higher than the designed one. Rule: $pr_set > pr_design$	Fault: pr_set
S7f: Setpoint return pressure is lower than the designed one. Rule: $pr_set < pr_design$	Fault: pr_set

Unrealistic state values

Temperature state is unrealistic

S8a: Rule: $TP2 = unrealistic$	Fault: TP2
S8b: Rule: $TP5 = unrealistic$	Fault: TP5
S8c: Rule: $TP4 = unrealistic$	Fault: TP4
S8d: Rule: $TP1 = unrealistic$	Fault: TP1
S8e: Rule: $TP6 = unrealistic$	Fault: TP6



Pressure state is unrealistic

S8f: Rule: PP4= unrealistic

S8g: Rule: PP6-PP7= unrealistic

S8h: Rule: PP1= unrealistic

S8i: Rule: PP8-PP9= unrealistic

Missing state values

Temperature state is NaN

S9a: Rule: TP2= NaN

S9b: Rule: TP5= NaN

S9c: Rule: TP4= NaN

S9d: Rule: TP1= NaN

S9e: Rule: TP6= NaN

Pressure state is NaN

S9f: Rule: PP4= NaN

S9g: Rule: PP1= NaN

S9h: Rule: PP6-PP7= NaN

S9i: Rule: PP9-PP8= NaN

Component state is NaN

S9j: Rule: u_erw= NaN

S9k: Rule: u_fan_s= NaN

S9l: Rule: u_fan_r= NaN

Fault: PP4

Fault: PP6-PP7

Fault: PP1

Fault: PP8-PP9

Fault: TP2 or BMS

Fault: TP5 or BMS

Fault: TP4 or BMS

Fault: TP1 or BMS

Fault: TP6 or BMS

Fault: PP4 or BMS

Fault: PP1 or BMS

Fault: PP6-PP7 or BMS

Fault: PP9-PP8 or BMS

Fault: BMS

Fault: BMS

Fault: BMS